

Quality Control Activities for the Radiologic Technologist




GE Healthcare

#24: Approval of an Alternative Standard for Using the Quality Assurance Program Recommended by the ACR Digital Mammography Quality Control Manual for Full-Field Digital Mammography Systems and Supplement for Digital Breast Tomosynthesis Mammography Systems

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This alternative standard was approved and became effective on July 13, 2018. It has no time limit. Alternative Standard #24 was amended to allow for the use by mammography facilities of the Supplement for Digital Breast Tomosynthesis portion of the ACR Digital Mammography Quality Control Manual as an alternative to the quality assurance program recommended by the image receptor manufacturer. The FDA has determined that the ACR's quality control manual is, as required in § 900.15(a)(1), *Alternative Requirements*, "at least as effective in assuring quality mammography" as following the manufacturers' QC manuals.

The original standard is 21 CFR 900.12(e)(6), which states:

900.12(e)(6). *Quality control tests—other modalities.* For systems with image receptor modalities other than screen-film, the quality assurance program shall be substantially the same as the quality assurance program recommended by the image receptor manufacturer, except that the maximum allowable dose shall not exceed the maximum allowable dose for screen-film systems in paragraph (e)(5)(v) of this section.

The approved alternative which amends and replaces the previous Alternative Standard #24 is:

900.12(e)(6). *Quality control tests—other modalities.* For full-field digital mammography and digital breast tomosynthesis systems, the quality assurance program shall be substantially the same as the quality assurance program recommended by the ACR Digital Mammography Quality Control Manual and Supplement for Digital Breast Tomosynthesis (or such a manual that incorporates the Supplement and may be known by a different name but is unchanged in content) when used with the ACR Digital Mammography Phantom, except that the maximum allowable dose shall not exceed the maximum allowable dose for screen-film systems in paragraph (e)(5)(v) of this section.

Objectives

2D Quality Control
Review current 2D required tests

QC Differences
Identify the changes between 2D and tomosynthesis QC

Tomosynthesis Quality Control
Discuss what's required, objective, implementation, frequency and criteria

October 2011 Hologic Proprietary Information for Training Purposes Only MED-00012

One-Shot Phantom Quality Control Program

To facilitate a comprehensive mammography quality control program, all Fujifilm FFD systems include a quality control package consisting of the One Shot Phantom M Plus (Figure 9) and corresponding QC software.

Through a single exposure of the One Shot Phantom M Plus, the QC software will automatically analyze the acquired phantom image and provide pass / fail results for the following system-related tests:

- Missed Tissue at Chest Wall
- Contrast-to-Noise Ratio (CNR)
- Sensitivity
- Geometric Distortion
- Uniformity
- Dynamic Range
- Spatial Resolution
- Low Contrast Detectability
- Linearity / Beam Quality

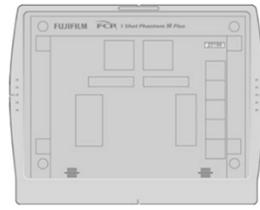
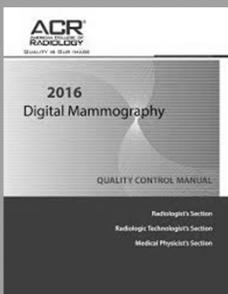


Figure 9: One Shot Phantom M Plus

New changes for Tomosynthesis July 2018



ACR
RADIOLOGY
Quality is Our Value

2016
Digital Mammography

QUALITY CONTROL MANUAL

Radiologist's Section
Radiologic Technologist's Section
Medical Physicist's Section

Fujifilm's exclusive Mammography QC Phantom for MQSA and ACR QC Tests

- Performs 10 QC Tests with one exposure
- Tracks and compares changes in system stability
- Compares QC Tests to baselines set during installation
- Recorded data can be downloaded and stored
- Perfect for routine weekly, semi-annual and annual QC Tests

Fujifilm offers two QC sizes: 18x24cm and 24x30cm. The 24x30cm is required for DBT.

12 Quality Control Test		FORMS	
Quality Control Test Procedure	Frequency	1999 ACR Quality Control Manual	Selenia Dimensions
DICOM Printer Quality Control	Weekly		✓
Detector Flat Field Calibration	Weekly		✓
Geometry Calibration (Tomosynthesis Option)	Semiannually		✓
Artifact Evaluation	Weekly		✓
Phantom Control Chart for Printer and Diagnostic Review Workstation	Weekly		✓
Signal-To-Noise and Contrast-To-Noise Measurements	Weekly		✓
Compression Thickness Indicator	Biweekly		✓
Diagnostic Review Workstation Quality Control	Weekly		✓
Viewbox and Viewing Conditions	Weekly	✓	
Visual Checklist	Monthly	✓	
Repeat/Reject Analysis	Quarterly		✓
Compression	Semiannually	✓	

3D Tomosynthesis QC for GE MTD is Motorized Tomosynthesis Device

Minimum Frequency	Procedure
Weekly	Phantom IQ Test with MTD
	CNR and MTF Measurement with MTD
	Flat field 3D Test
Monthly	Phantom IQ 3D Test
	Grid texture Test
	AOP 2D and SNR Check with MTD
Semi-annually	AOP 3D Check
	Visual Checklist
Semi-annually	Compression Force Test

Quality Control Tests

2D QC	Tomosynthesis QC
<ul style="list-style-type: none"> DICOM Printer Quality Control Weekly Detector Flat Field Calibration Weekly Artifact Evaluation Weekly Phantom Image Weekly Signal-To-Noise and Contrast-To-Noise Measurements weekly Compression Thickness Indicator Biweekly Diagnostic Review Workstation Quality Control Weekly Viewboxes and Viewing Conditions Weekly Visual Checklist Monthly Repeat/Reject Analysis Quarterly Compression Semiannually 	<ol style="list-style-type: none"> 1. Detector Flat Field Calibration 2. Geometry Calibration (Tomosynthesis option only) 3. Artifact Evaluation- Detector 4. Phantom

SenoClaire QC Tests for the Technologist

- 2D Tests:
 - Section 3: Phantom IQ Test with MTD - Checks for consistency of image quality.
 - Section 4: CNR and MTF Measurement with MTD - Checks for consistent production of good contrast images.
 - Section 8: AOP 2D and SNR Check with MTD - Checks for correct operation of AOP mode with MTD.
- MTD Test: Section 7: Grid Texture Test - Checks for consistency of image quality regarding grid texture.
- 3D Tests:
 - Section 5: Flat-field 3D Test - Checks for consistency of image quality.
 - Section 6: Phantom IQ 3D Test - Checks for consistency of image quality.
 - Section 9: AOP 3D Test - Checks for correct operation of AOP mode in 3D.
- Section 10: Visual Checklist (page 27).
- Section 11: Compression Force Test - Checks for the correct level of compression force.
- Section 12: Test Results Forms - Provides charts for use in recording test results. It is recommended that you copy these chart pages to record test results.

For record keeping and further analysis, data generated on the Acquisition Workstation (AWS) for Flat-field, CNR, MTF, AOP and SNR tests can be exported as text files to a CD-R.

3D Tomosynthesis QC differences

- **Detector Flat-Field Calibration (Gain Calibration)**
 - 5 additional exposures for the Tomosynthesis Gain Calibration with Al (aluminum) filter
- **Geometry Calibration**
 - 1 exposure
- **Artifact Evaluation**
 - 1 additional Tomosynthesis Artifact Evaluation image
- **Phantom Image Quality Evaluation**
 - 1 additional Tomosynthesis Phantom image
 - (Combo exposure vs. a 2D exposure)

Minimum frequency	Test	Essential		SenoClaire (w/ MTD)		
		No X	2D	No X	2D	3D
Daily	Monitor cleaning	X				
Weekly	Flat field		X			X
Weekly	Phantom IQ		X		X	X
Weekly	CNR & MTF		X		X	
Weekly	Viewbox & Viewing	X				
Monthly	AOP Mode & SNR		X		X	X
Monthly	Visual Checklist	X		X		
Quarterly	Repeat Analysis	X				
Semi-annually	Compression Force	X		X		
Monthly	Grid Texture				X	

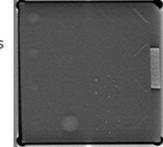
Phantom IQ 3D Test (Weekly)

Objective
Ensure adequate and consistent IQ of 3D images

Equipment required
ACR mammography accreditation phantom

Procedure

- 3D acquisition with Rh/Rh track/filter, 29 kV, 56 mAs
- Review the volumes; "score" the phantom

Scroll through the volume to find the best in-focus plane for each structure!

Action Limit
The score must be: Fibers ≥ 4 , Speck groups ≥ 3 , Masses ≥ 3

Same technique & action limit as for the 2D test

Grid Texture Test (monthly)

Objective
Measures the amount of grid texture in 2D images

Equipment required
Flat field test object



Procedure

- Automatic acquisition of 10 2D images with increasing mAs
- Record the displayed test results

Action Limit
The texture level must not exceed 0.002

Flat field 3D Test (Weekly)

Objective
Ensure flatness and homogeneity of when reconstructing planes through a flat field phantom

Equipment required
Flat field test object

Procedure

- Automatic 3D acquisition
- Record the displayed test results

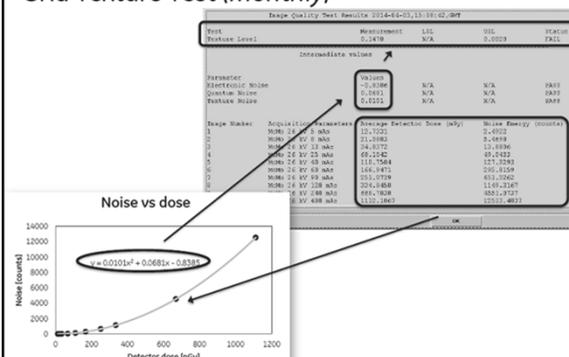


Action Limit
Both Brightness non-uniformity* and SNR non-uniformity* tests must pass

Test	Measurement	LSL	USL	Status
Nonuniformity	54.17	N/A	35.00	FAIL
SNR Non-Uniformity	55.00	N/A	50.00	FAIL
Configuration	3D			

Grid Texture Test (monthly)

Procedure



Noise vs dose

$y = 0.0201x^2 + 0.0681x + 0.8304$

Shape Number	Amplitude	Parameter	Average Detector Dose (mGy)	Noise Energy (counts)
1	30.00	15.00 mAs	21.7221	2.4922
2	30.00	20.00 mAs	21.2082	2.5819
3	30.00	25.00 mAs	24.0777	12.1006
4	30.00	30.00 mAs	49.1242	49.5422
5	30.00	35.00 mAs	115.7648	127.3263
6	30.00	40.00 mAs	165.9471	245.3129
7	30.00	45.00 mAs	251.0739	451.7060
8	30.00	50.00 mAs	374.8458	1147.2367
9	30.00	55.00 mAs	495.7638	2081.9737
10	30.00	60.00 mAs	1132.1867	17332.4937

Visual Checklist (monthly)

Objective
To assure that GE Breast Tomosynthesis indicator lights, displays, and mechanical locks and detents are working properly and that the system is mechanically stable.

Equipment required
Visual checklist Chart 5. Grid texture test, Visual Checklist and Compression Record of Checks (page 36).

Procedure

- Review each item on the visual checklist and indicate its status



Action Limit
Each of the items listed in the Visual Checklist must pass (ie, receive a check mark)

AOP 3D Check (Monthly)

Objective
Check that the correct parameters are selected in AOP 3D mode

Equipment required
Set of acrylic plates (same as for the AOP 2D Check)

Procedure

- 3D AOP acquisition on 25mm, 50mm, and 60 mm of acrylic
- Record the exposure parameters

Action Limit

Acrylic Thickness (mm)	Exposure parameters		
	Track/Filter	mAs	kV
25	Mo/Mo or Mo/Rh	20-70	26
50	Rh/Rh	40-90	29
60	Rh/Rh	50-120	30 or 31

Displayed results

Image Quality Test Results 2014-04-03,15:23:05,GMT					
Test	Acrylic Thickness	Measurement	LSL	USL	Status
ROP	25mm	M ₀ /M ₀ /26kv	(M ₀ /M ₀ /26kv, M ₀ /R ₀ /26kv)		PASS
MAS	25mm	45.00	20.00	70.00	PASS

Image Quality Test Results 2014-04-03,15:25:05,GMT					
Test	Acrylic Thickness	Measurement	LSL	USL	Status
ROP	50mm	R ₀ /R ₀ /29kv	R ₀ /R ₀ /29kv, R ₀ /R ₀ /29kv)		PASS
MAS	50mm	72.00	40.00	90.00	PASS

Image Quality Test Results 2014-04-03,15:26:21,GMT					
Test	Acrylic Thickness	Measurement	LSL	USL	Status
ROP	60mm	R ₀ /R ₀ /31kv	(R ₀ /R ₀ /31kv, R ₀ /R ₀ /31kv)		PASS
MAS	60mm	72.00	50.00	120.00	PASS

Chart 5. Grid texture test, Visual Checklist and Compression Record of Checks
Frequency: Monthly

Room: Unit:

Year:
Month:
Date:

Initials:

Grid texture test	Result	Pass/Fail								
Texture level										

Year:
Month:
Date:

Initials:

MTD Visual check:

MTD and paddles locking	
Inspected breast support for cracks	
Inspected all paddles for cracks	
Smoothness of motion	
3D light indicator	
Gaintry readout display	

Frequency: Semi-annually

Year:
Month:
Date:

Initials:

Compression:

Auto:
Manual:

- Conclusion**
- Additional QC Tests for SenoClaire (with MTD installed)
- Technologist Tests
1. Phantom IQ 2D Test with MTD
 2. CNR and MTF Measurement with MTD
 3. Flat-field 3D Test
 4. Phantom IQ 3D Test
 5. MTD Grid Texture Test
 6. AOP 2D and SNR Check with MTD
 7. AOP 3D Check
 8. Visual Checklist
 9. Compression Force Test
- Weekly: 1, 2, 3, 4
- Monthly: 5, 6, 7
- Semi-annually: 8, 9

- Quality Control**
- Quality control is the part of the quality assurance program that deals with techniques used in monitoring and maintenance of the technical elements of the systems that affect the quality of the image.
 - Level I – Noninvasive and Simple
 - Level II – Noninvasive and Complex
 - Level III – Invasive and Complex

Chart 2. Phantom IQ and Flat field Test Records
Use this form to record the results of Phantom IQ 2D (with MTD) and 3D, Flat field 3D tests:

Year:
Date:

Initials:

Phantom IQ 2D with MTD Phantom Used:

Zoom:
Window Width (WW):
Window Level (WL):

ARDS review	Result	Pass/Fail								
No. of fibers										
No. of specks/groups										
No. of masses										
Score										

Flat field 3D Test object used:

Brightness non-uniformity	Result	Pass/Fail								
CMR non-uniformity										

Phantom IQ 3D Phantom Used:

Zoom:
Window Width (WW):
Window Level (WL):

ARDS review	Result	Pass/Fail								
No. of fibers										
No. of specks/groups										
No. of masses										
Score										

- Action Categories**
- Category A:** If any of the following quality control tests that evaluate the performance of the *image acquisition components* of the Selenia Dimensions system produces results that fall outside the action limits as specified by the manufacturer, the source of the problem must be identified and corrective action must be taken before any further examinations are performed.
- Category B:** If any of the following quality control tests that evaluate the performance of a *diagnostic device used for mammographic image interpretation* (i.e. DICOM printer, physician's review station) produces results that fall outside the action limits as specified by the manufacturer, the source of the problem must be identified and corrective action must be taken before that device can be used for mammographic image interpretation. Clinical imaging can be continued and alternative approved diagnostic devices must be used for mammographic image interpretation.
- Category C:** If any of the following quality control tests that evaluate the performance of *components other than the digital image receptor or the diagnostic devices used for mammographic image interpretation* produces results that fall outside the action limits as specified by the manufacturer, the source of the problem must be identified and corrective action must be taken within thirty days of the test date. Clinical imaging and mammographic image interpretation can be continued during this period.

Quality Control Test	Frequency	Action Criteria
DICOM Printer Quality Control	Weekly	Category B
Detector Flat Field Calibration	Weekly	Category A
Geometry Calibration (Tomosynthesis Option)	Semiannually	Category A
Artifact Evaluation	Weekly	Category C
Phantom Image	Weekly	Category A
Signal-To-Noise and Contrast-To-Noise Measurements	Weekly	Category A
Compression Thickness Indicator	Biweekly	Category C
Diagnostic Review Workstation Quality Control	Weekly	Category B
Viewboxes and Viewing Conditions	Weekly	Category B
Visual Checklist	Monthly	Category C
Repeat/Reject Analysis	Quarterly	Category C
Compression	Semiannually	Category A



- Flat Field uniformity – is an analysis of the homogeneity of the detector field
- MTF Modulation Transfer Function – is a measure of image sharpness.
- CNR – Contrast to noise ratio is a measure of the detectors ability to distinguish between objects in an image and the image noise.
- SNR – Signal to noise Ratio compares the level of the desired signal to the level of background noise. A higher SNR provides a better image.



Don't forget your technique chart

Appendix A – Quality Control Forms for the Medical Physicist

MAMMOGRAPHY TECHNIQUE CHART

Site: _____
Technologist(s): _____

2D Mammography Technique Chart

Compression Error Thickness	Fully Breast			50% Fully Breast			Dense Breast		
	KVP	mAs	FPS/2	KVP	mAs	FPS/2	KVP	mAs	FPS/2
<3.0 cm									
3.0-3.5 cm									
3.5-7.0 cm									
> 7.0 cm									

3D Mammography Technique Chart

Compression Error Thickness	Fully Breast			50% Fully Breast			Dense Breast		
	KVP	mAs	FPS/2	KVP	mAs	FPS/2	KVP	mAs	FPS/2
<3.0 cm									
3.0-3.5 cm									
3.5-7.0 cm									
> 7.0 cm									

Comments: _____



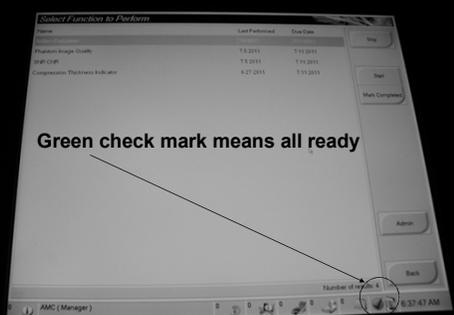
Status

- Detector must go from a Detector warning status to an All Ready status before any image quality test is performed
- Make sure paddle clamp is out of the way and remove all paddles to start quality control

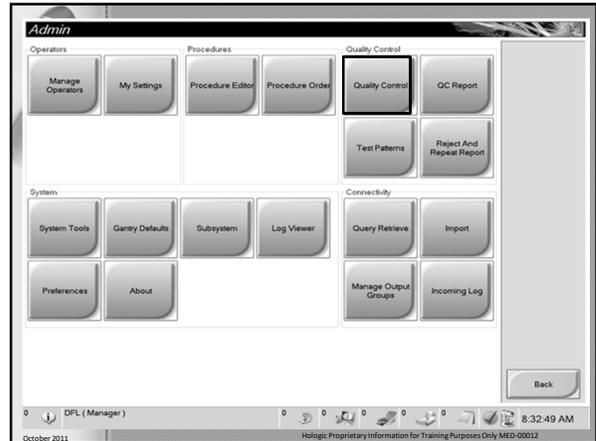



That was then.....this is now

- Old Terms New Terms
- Film screen contact Flat Field Uniformity
- Screen cleaning MTF
- Darkroom Fog CNR
- Fixer Rentention SNR



Green check mark means all ready



- Any steps in the QC test procedures that are specific to digital breast
- Tomosynthesis are indicated by the wording "Tomosynthesis Option" and the icon on the side of the step.

Figure 18: An Example Quality Control Screen

Quality Control Icon

- Quality Control icon which is accessed via the Admin page which is visible at the top.
- Once the Quality Control icon is selected, it opens up to display all required Quality Control tests.

Technologists QC

- When beginning Quality Control, there are two tabs. One tab is for the Radiologic Technologist, and the other tab is for the Medical Physicist.
- For test that do not require any image acquisition, the operator has the ability to complete the test and select the "Mark Completed" button to close the test and update the information.
- Please note the "revert completed" tab. This tab is beneficial if a technologist marks a test competed by mistake and wishes to change the status of the completion.

Select QC to Perform

Technologist	Physicist	Name	Last Performed	Due Date
+		Weekly	8/8/2011	8/15/2011
+		BIWeekly	8/4/2011	8/15/2011
+		Monthly	8/3/2011	9/5/2011
+		Quarterly	7/27/2011	10/3/2011
+		Semi Annual	8/4/2011	2/6/2012
+		All	8/8/2011	
		DICOM Printer Quality Control	8/8/2011	8/15/2011
		Viewboxes and Viewing Conditions	8/1/2011	8/8/2011
		Diagnostic Review Workstation Quality Control	8/3/2011	8/8/2011
		Gain Calibration	8/4/2011	8/8/2011
		Artifact Evaluation	8/3/2011	8/8/2011
		Phantom Image Quality	8/1/2011	8/8/2011
		SNR/CNR	8/3/2011	8/8/2011
		Compression Thickness Indicator	8/4/2011	8/15/2011
		Visual Checklist	8/3/2011	9/5/2011
		Compression Test	8/4/2011	2/6/2012
		Reject Analysis	7/27/2011	10/3/2011
		Repeat Analysis	7/27/2011	10/3/2011
		Due	8/4/2011	

Number of results: 7

QC Report

- The QC Report is an optional feature.
- The report lists each test with a completion date and time.
- It also records the technologist that performed the exam.
- This report can be exported in two different formats; HTML or a CSV. HTML (hyper text mark-up level) is what they are currently using. The other one, CSV (comma separated value) is more in the form of an excel spreadsheet. Keep in mind, this is currently not a requirement and is only an optional feature.

Name	Last Performed	Due Date	
+		Weekly	4/10/2013
+		BIWeekly	4/10/2013
+		Monthly	4/10/2013
+		Quarterly	4/10/2013
+		Semi Annual	4/10/2013
+		All	4/10/2013
		DICOM Printer Quality Control	4/10/2013
		Geometry Calibration	4/10/2013
		Viewboxes and Viewing Conditions	4/8/2013
		Diagnostic Review Workstation Quality Control	4/8/2013
		Gain Calibration	4/10/2013
		Artifact Evaluation	4/10/2013
		Phantom Image Quality	4/10/2013
		SNR/CNR	4/10/2013
		Compression Thickness Indicator	4/10/2013
		Visual Checklist	4/10/2013
		Compression Test	4/10/2013
		Reject Analysis	4/10/2013
		Repeat Analysis	4/10/2013

Number of results: 8

QC Report

From: 2/1/2010 To: 3/3/2010

Artifact Evaluation Conv	2/23/2010 7:40 AM	RAM
	2/16/2010 7:35 AM	RAM
	2/11/2010 7:01 AM	RAM
	2/3/2010 7:29 AM	RAM
Compression Thickness Indicator	2/23/2010 7:43 AM	RAM
	2/16/2010 7:39 AM	RAM
	2/11/2010 7:07 AM	RAM
	2/3/2010 7:34 AM	RAM
Diagnostic Review Workstation Quality Control	2/23/2010 7:23 AM	RAM
	2/16/2010 7:22 AM	RAM
	2/11/2010 6:47 AM	RAM
	2/3/2010 7:14 AM	RAM
DICOM Printer Quality Control	2/23/2010 7:23 AM	RAM
	2/16/2010 7:22 AM	RAM
	2/11/2010 6:47 AM	RAM
	2/3/2010 7:15 AM	RAM
Gain Calibration	2/23/2010 7:15 AM	RAM
	2/18/2010 4:50 PM	n*
	2/16/2010 7:31 AM	RAM
	2/11/2010 6:57 AM	RAM
	2/3/2010 7:25 AM	RAM
Phantom Image Quality Conv	2/23/2010 7:43 AM	RAM
	2/16/2010 7:38 AM	RAM
	2/11/2010 7:07 AM	RAM
	2/10/2010 7:09 PM	Rushling*Bradley
	2/3/2010 7:34 AM	RAM

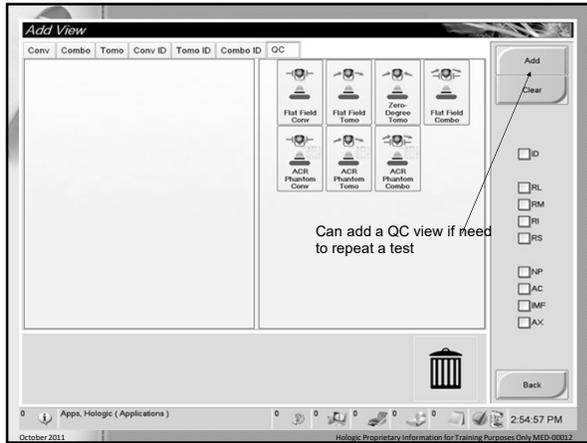
Will recognize your thumb drive and save on it

Technologist: Physicist

Name	Last Performed	Due Date	
+		Weekly	4/10/2013
		DICOM Printer Quality Control	4/10/2013
		Viewboxes and Viewing Conditions	4/8/2013
		Diagnostic Review Workstation Quality Control	4/8/2013
		Gain Calibration	4/10/2013
		Artifact Evaluation	4/10/2013
		Phantom Image Quality	4/10/2013
		SNR/CNR	4/10/2013
+		BIWeekly	4/10/2013
+		Monthly	4/10/2013
+		Quarterly	4/10/2013
+		Semi Annual	4/10/2013
+		All	4/10/2013

Add QC Views

- Along with the conventional and Tomosynthesis views, there is a tab that allows Technologists to add additional QC views such as Flat fields and the Phantoms, both conventional and Tomosynthesis. In case a test was done incorrectly or did not pass.



Suggested Equipment

- Densitometer
- SMPTE test pattern stored on the Acquisition Workstation

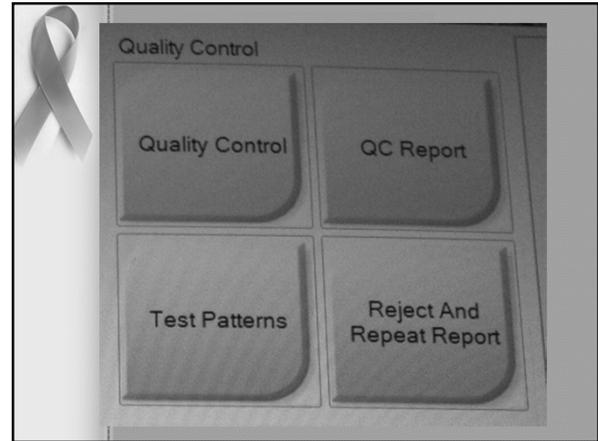
Select the **SMPTE** pattern as the test pattern.
 Select the image size: **2560 x 3328**.
 Select the **DICOM Device printer** from the Output list and select **8 x 10 inch** or **18 x24cm** film
 Under Option uncheck **True Size Printing** and also check **clinic information tab**
 Select **Send to print the SMPTE pattern on the selected printer**.
 Repeat the test for all other printers used for printing clinical images.
 Select **Back**. Select **Yes** or **No** to confirm completion of the selected procedure.

DICOM Printer Quality Control

To assure consistency of DICOM printer performance. This procedure is analogous to film processor Quality Control, performed on traditional film processors used to process mammograms.

Frequency
 Weekly or after preventive maintenance, service or software change is performed on the DICOM printer or a Dimensions system.

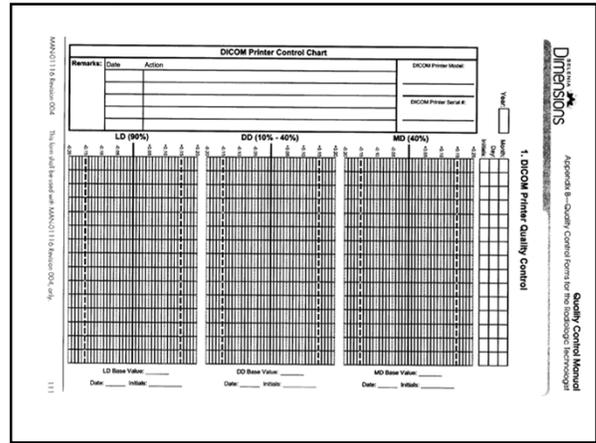
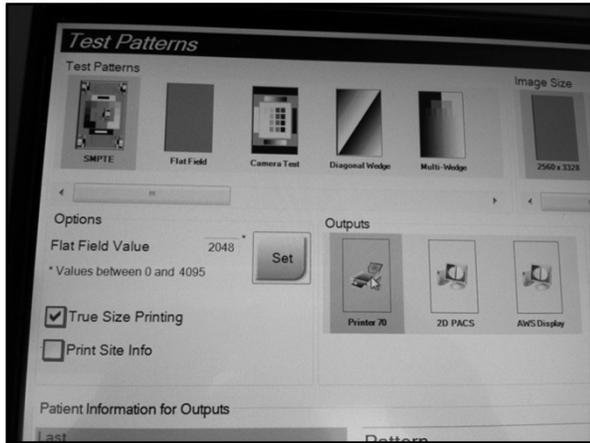
If you have multiple Selenia, Selenia Dimensions or combined systems, you only need to perform this test from a single system each week, preferably the same system every week.



Objective
 To assure consistency of DICOM printer performance. This procedure is analogous to film processor Quality Control, performed on traditional film processors used to process mammograms.

Note... *The intention of printing the SMPTE pattern is not to evaluate the pattern itself and if it conforms to the SMPTE standards, but to give the user the opportunity to measure different density areas to track the printer stability over time as well as verify that software changes to either the printer or the system did not alter the interface configuration. Thus, it is important that the SMPTE pattern is printed from the system and not from the printer itself.*





Use the densitometer to measure the density of the 10%, 40% and 90% patches on the SMPTE test pattern. Record the results on the test film and date the film. Determine and plot the Mid Density (MD), Density Difference (DD) and Lower Density (LD) values on the Laser Printer Control Chart.

- For MD, use the density measured for the 40% patch, as shown in Figure 1-3.
- For LD, use the density measured for the 90% patch.
- For DD, subtract the density of the 10% patch from the density of the 40% patch.

Calibration

- calibration** - the act of checking or adjusting
- The words "calibrate" and "calibration" entered the English language during the American Civil War
- Started with description with Artillery

The Mid Density, Density Difference and Lower Density values must track over time within ± 0.15 of the established standards as shown in the table below.

Control Value	SMPTE Grayscale Patch	Control Limits
MD	40%	± 0.15
DD	40% - 10%	± 0.15
LD	90%	± 0.15

MD-Speed, DD-Contrast, LD-B&F

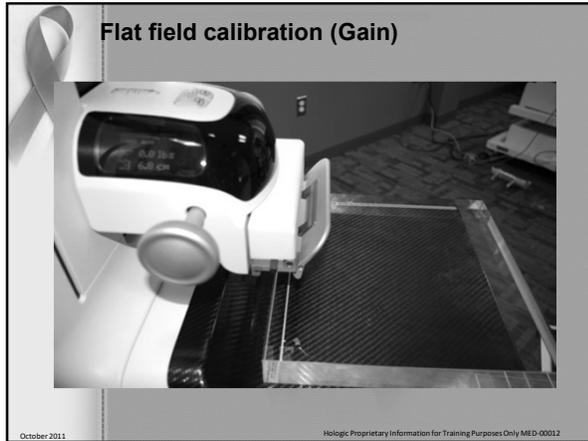
Detector Flat Field Calibration (Gain)

- Frequency:**
 - Weekly
- Objective:**
 - To assure the system is calibrated properly.
- Changes:**
 - 5 additional exposures for Tomosynthesis with the Al (Aluminum) filter.
 - If the calibration procedure fails repeatedly, the source of the problem must be identified and corrective action must be taken before any further patients are done.

Detector Flat Field Calibration-Weekly

Remove any compression paddle from the compression device.
 Move the compression device at a distance between 5 and 7 cm above the detector platform as indicated by the thickness display.
 Make sure that both the Flat Field phantom and the surface of the image receptor are clean.
 Place the Flat Field phantom on top of the image receptor covering its entire surface.
 After first image is taken, window and level image to see all contrast available. But only the first image

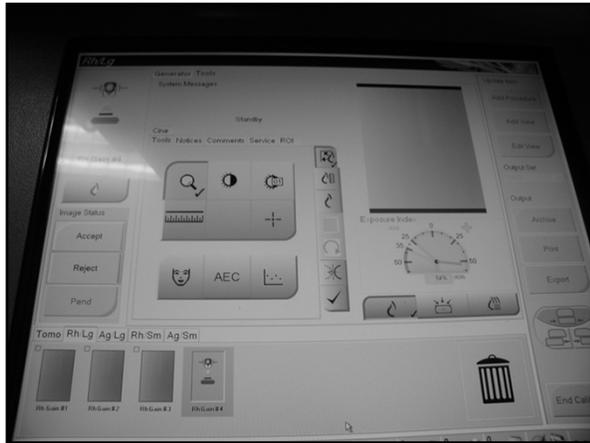
Gain Calibration



Detector Flat Field Calibration-Weekly

- Select Gain Calibration procedure
- You will make 21 exposures with different filters and focal spot size *** Older version
 - Tomo Gain 1-5
 - RH Gain LG-1-4
 - AG Gain LG-1-4
 - RH Gain SM-1-4
 - AG Gain SM-1-4
- ***New version 13 exposures are needed with different filters and focal spot size
 - Tomo Gain 1-5
 - RH Gain LG 1-2
 - AG Gain LG 1-2
 - RH Gain SM 1-2
 - AG Gain SM 1-2





When instructed to install the magnification platform, use the 1.8x insertion points. Do not hit Ok on the monitor until mag stand is installed. You can create artifacts. Review the preview image for foreign objects, gross artifacts other than non-uniformities or collimation interference. Select **Accept** if the image is clean and the collimation blades do not intrude into the imaging space. Also when done with calibration test hit complete before you take off the mag stand.

Record Forms
It is not required to record the execution of this test since the system keeps track of when the test was performed last and prohibits manual removal of the test from the Due test list.

However, a "Detector Flat Field Calibration" form is included in Appendix B in case the facility would like to keep track of when this test was performed.



Quality Control Manual
Appendix B—Quality Control Forms for the Radiologic Technologist

2. Detector Flat Field Calibration

Serial Number: _____

Year				
Date				
Initials				
Completed				

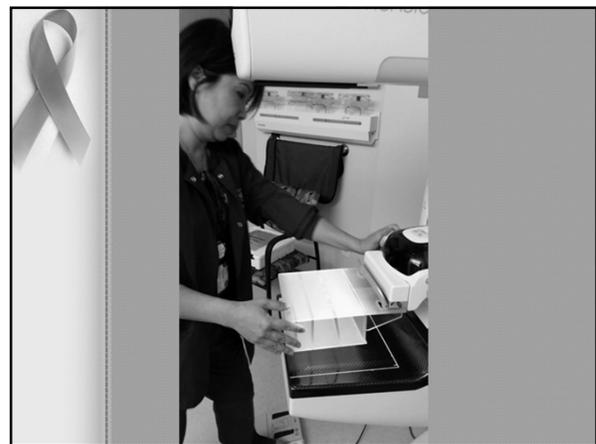
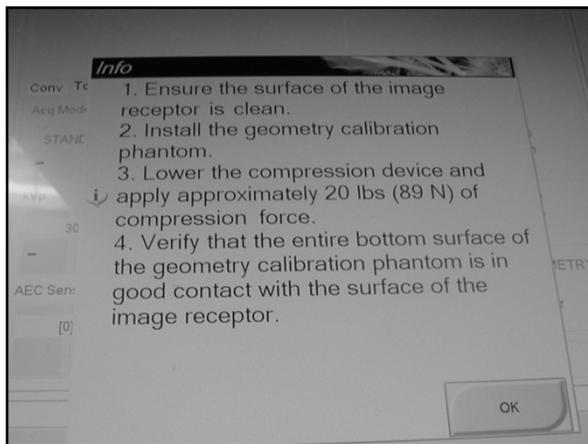
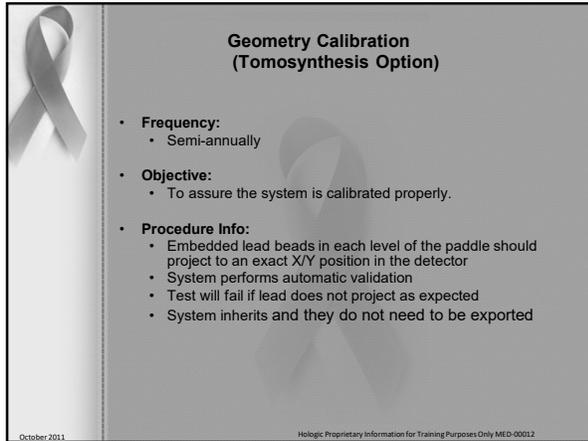
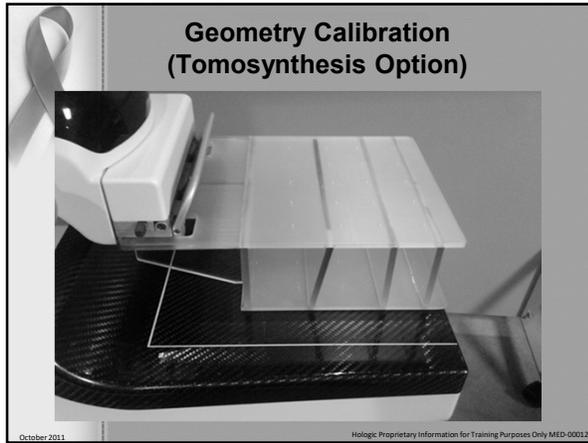
Year				
Date				
Initials				
Completed				

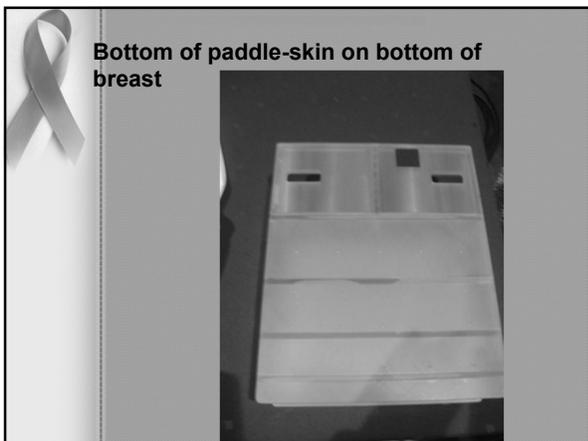
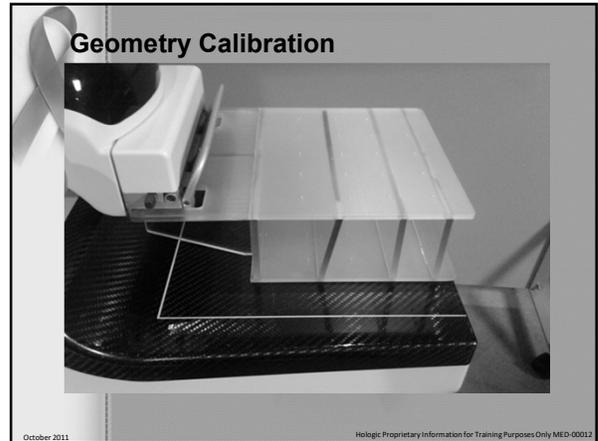
Year				
Date				
Initials				
Completed				

Year				
Date				
Initials				
Completed				

Remarks	Date	Action

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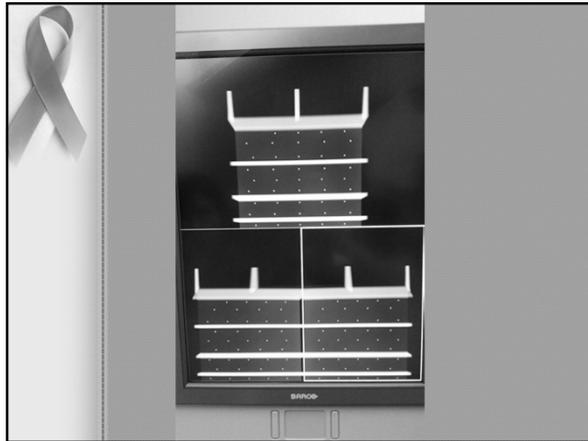




If you have upright stereo attachment

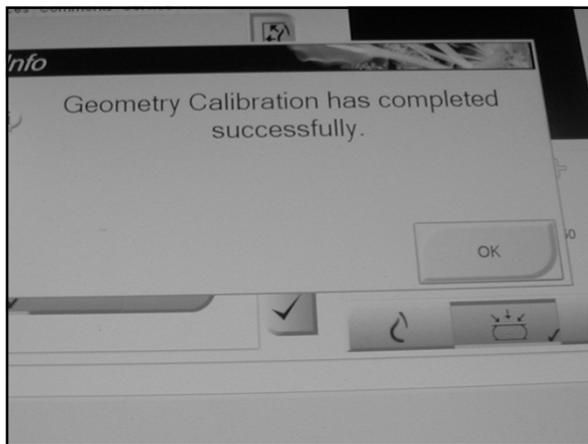
- After you take the tomo geometry test it will prompt you to do the stereo scout and stereo pair for the geometry automatically . So you will do that also

- If fails reconstruction images would be incorrect the items would not be at correct mm level in breast tissue
- If it fails you can still do 2D but you cannot do tomo
- The system performs analysis of the calibration phantom images
- If you have stereotactic it will cycle to this test and you do a stereo pair



It is not required to record the execution of this test since the system keeps track of when the test was performed last and prohibits manual removal of the test from the Due test list.

However, a "Geometry Calibration" form is included in Appendix B in case the facility would like to keep track of when this test was performed



- Just to let you know that the image is not stored in your QC files on the machine. You can retrieve all of the images of QC. Because the geometry calibration test uses a raw image.

Quality Control Manual
Appendix B—Quality Control Forms for the Radiologic Technologist

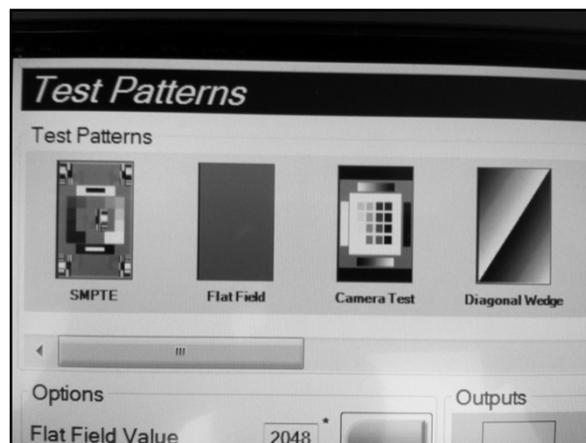
3. Geometry Calibration
(Tomosynthesis Option)

Serial Number: _____

Year: _____
Date: _____
Initials: _____
Completed: _____

Remarks	Date	Action

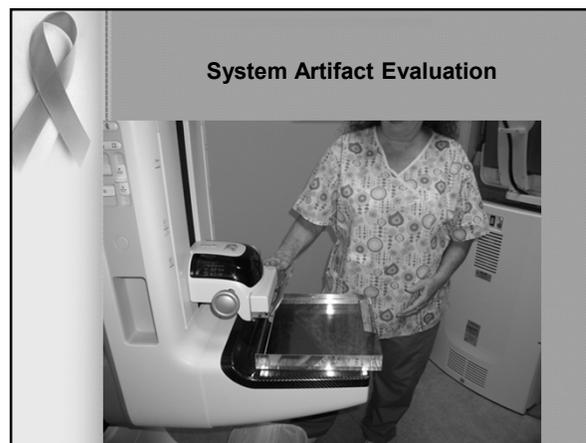
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DICOM Printer Artifact Evaluation

If you have multiple Selenia or Selenia Dimensions systems printing to a single printer, you only need to perform this test from a single system, since this test is used to assess the printer artifact performance and is equivalent regardless of which system is used to perform this test. It is recommended that System Artifact Evaluation is executed after Detector Flat Field Calibration when possible.

When performing DICOM printer artifact evaluation, an artificial flat field must be sent to the printer following the procedure steps. As an alternative, you can print a flat field image from the Quality Control menu of the printer, if available. A true flat field acquired on a Selenia or Selenia Dimensions using the Flat Field phantom is not appropriate for this test and must not be used.



Select **Admin>Test Patterns**.
Select the **Flat Field** pattern from the Pattern list as the test pattern.

For 8 x 10 inch (18 x 24 cm) printer film

- Select the **Image size: 2560 x 3328**.
- Select the **DICOM printer device** from the **Outputs** list and select **8 x 10 inch** or **18 x 24 cm film**.
- Under **Options** check **True Size Printing** if available.
- Select the **Send** button to print the flat field pattern on the selected printer.

For 10 x 12 inch (24 x 30 cm) printer film, if supported

- Select the **Image size: 3328x4096**.
- Select the **DICOM printer device** from the **Outputs** list and select **10 x 12 inch** or **24 x 30 cm film**.
- Under **Options** check **True Size Printing** if available.
- Select the **Send** button to print the flat field pattern on the selected printer.

Repeat the above steps for all other printers used for printing clinical images.
Select the **Back** button to return to the **Admin** screen.

Objective
To assure that the image is free of undesirable artifacts.

Frequency
Weekly, preferably before Phantom Image Evaluation.

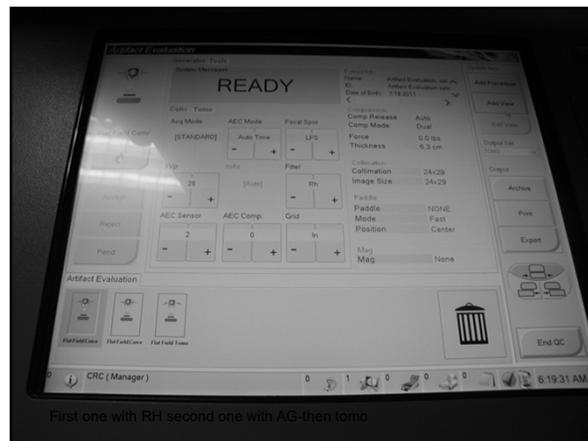
Suggested Equipment
Flat Field phantom: 4 cm thick uniform attenuation block of acrylic large enough to cover the digital image receptor. The Flat Field phantom is supplied by the manufacturer.



Procedure:
 Flat Field phantom used (4 cm thick attenuation block of acrylic is used to cover the receptor)

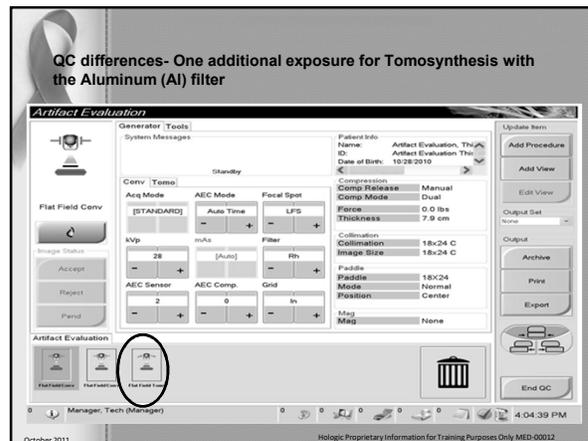
It is recommended that the Artifact Evaluation is executed after the Detector Flat Field Calibration when possible.

Most common artifacts include streaking, Ghosting, and dead pixels.



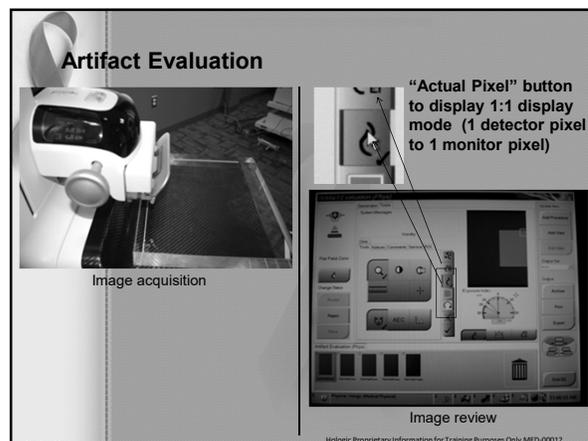

Artifact Evaluation-Weekly-Rhodium Option

- Send both size flat field test pattern the printer
- Acrylic on detector
- Compression paddle off and compression device between 5-7 cm , most use 6 to be consistent.
- No output or PACS if desired
- Select Flat field Conv view
- Set technique for RH exposure (Auto time-28 kVp-RH-LG/FS-AEC sensor position 2)




Artifact Evaluation-Weekly-Silver Option

- All target/filter combinations need to be examined, which include
- Rh in 2D mode using large focal spot (LFS)
- Ag in 2D mode using the large focal spot (LFS)
- Al in Tomo mode using large focal spot (LFS)
- All images will be taken using Auto Time at 28 kVp, with the AEC sensor set to location 2 except Flat Field Tomo mode is in Auto-Time 30 with AEC sensor set at 2 .
- If you have the standard machine instead of the premium machine you must use 31 kVp.



Artifact Evaluation-Weekly

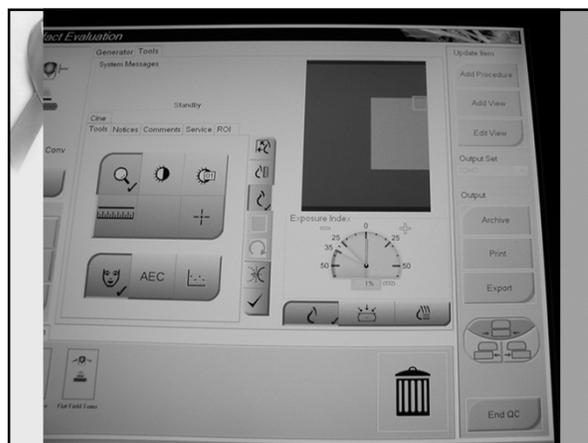
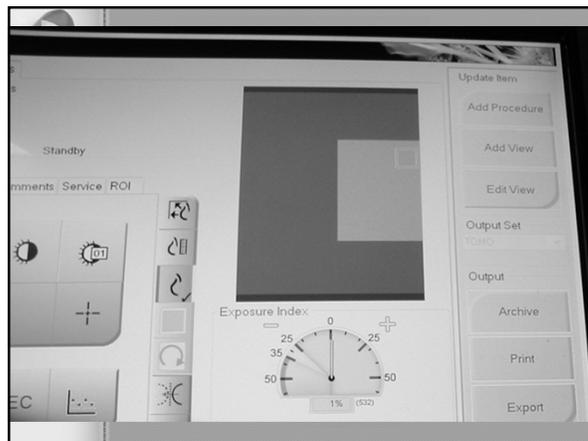
- For Tomosynthesis mode, 15 projections will be acquired, but only the middle projection at zero degrees need to be evaluated.
- The recommendations and corrective actions specified in the 1999 ACR Mammography Quality Control Manual, "Artifact Evaluation" section must be followed for DICOM printer artifacts. A qualified service engineer must correct the source of intolerable artifacts on the DICOM printer within 30 days of the test date.

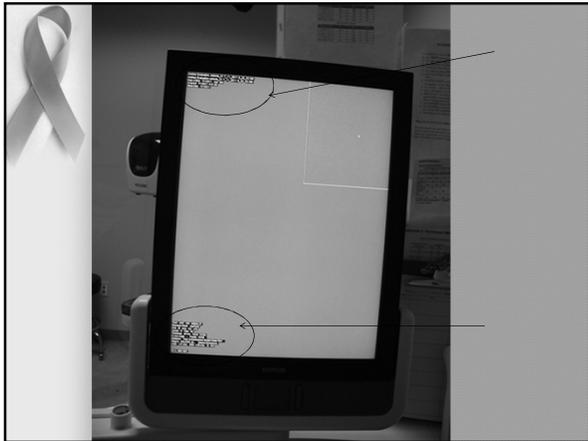
Artifact Evaluation

- Adjust the contrast of the image by setting the window and level in the screen.
- Use a window width of 500
- Level index exposure-0

Artifact Evaluation-Weekly

- Artifacts that are traced to the digital image receptor or the x-ray unit must be eliminated by a qualified service engineer with 30 days of the test date. If artifacts cannot be eliminated, the medical physicist must consult with the radiologist for assistance in evaluating whether any remaining artifacts may interfere with image interpretation or may be tolerable.





Artifact Evaluation-Weekly-Tomosynthesis Option

- Acquire exposure at 30 Auto time 2 AEC sensor
- Scroll to the center projection located at 0° and select Actual Pixels button to bring image into full resolution
- Pan through entire image with patient information turned off
- Look for bad pixels or sharp line of demarcation
- Select accept





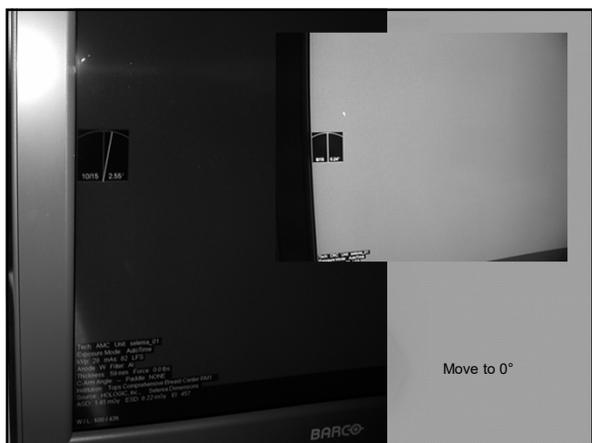
Artifacts that appear on the Flat Field phantom provided by the manufacturer must not be overlooked. Such artifacts will have an impact on detector calibration since the same block is being used during detector calibration. Replacement of the Flat Field phantom must be considered.



4. Artifact Evaluation

Year											
Date											
Initials											
System	Attenuator	Acrylic									
	kVp										
	mAs										
	Focal Spot	LFS									
Artifacts											
Acceptable?											
Film Used											
Year											
Date											
Initials											
Artifacts											
Acceptable?											
*Tomography option											
Remarks											
Date											
Action											

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5b. Tomo Artifact Evaluation

Year:											
Date:											
Initials:											
Acquisition Workstation	Attenuator:	Acrylic									
	Focal Spot:	Large									
	kVp:										
	mAs:										
	Filter:	Al									
	Artifacts:										
Acceptable?											
Remarks											
Date											
Action											

Quality Control Manual
Appendix B—Quality Control Forms for the Radiologic Technologist

5a. 2D Artifact Evaluation

Year: _____
Date: _____
Initials: _____

Acquisition Workstation

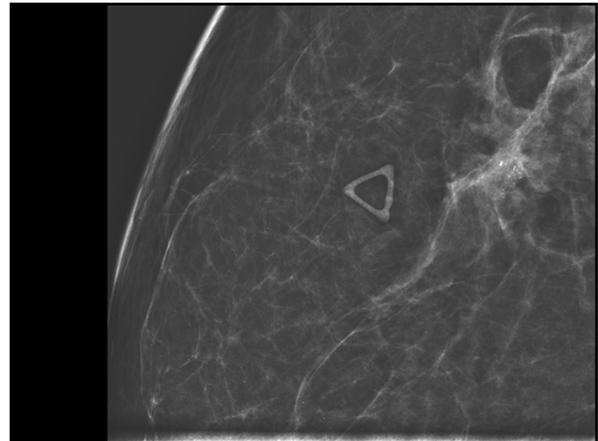
Attenuator	Acrylic		Acrylic		Acrylic	
Focal Spot	Large	Large	Large	Large	Large	Large
kVp						
mAs						
Filter	Rh	Ag	Rh	Ag	Rh	Ag
Artifacts						
Acceptable?						

Referenced Image Test Patient

2560x3328	3328x4096	2560x3328	3328x4096	2560x3328	3328x4096
Year:					
Date:					
Initials:					
Artifacts:					
Acceptable?					

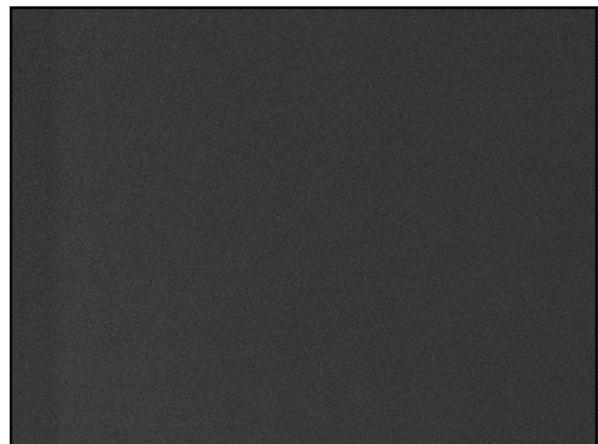
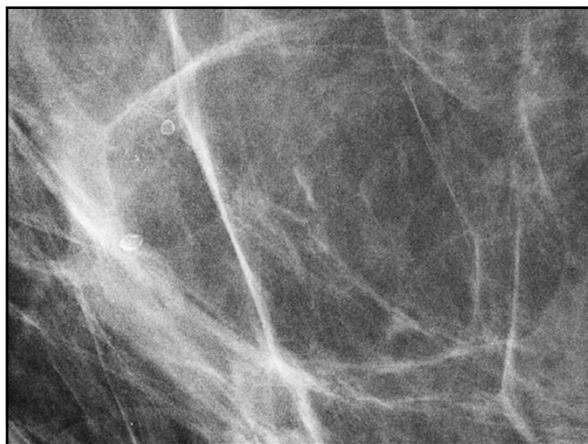
Remarks

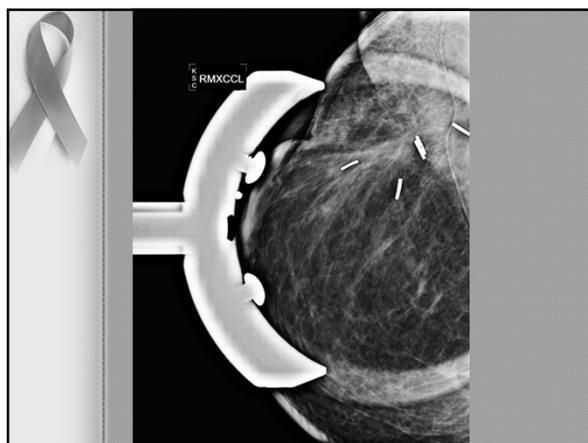
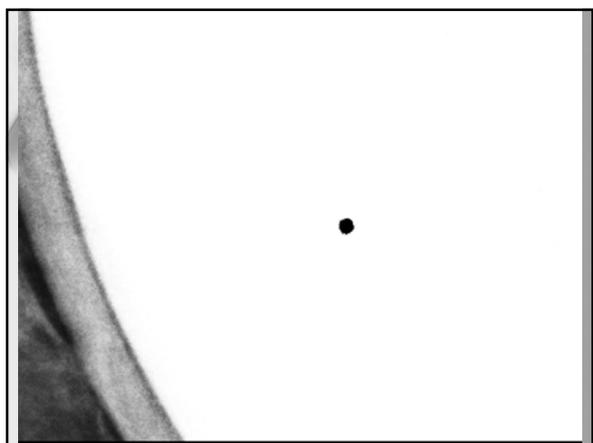
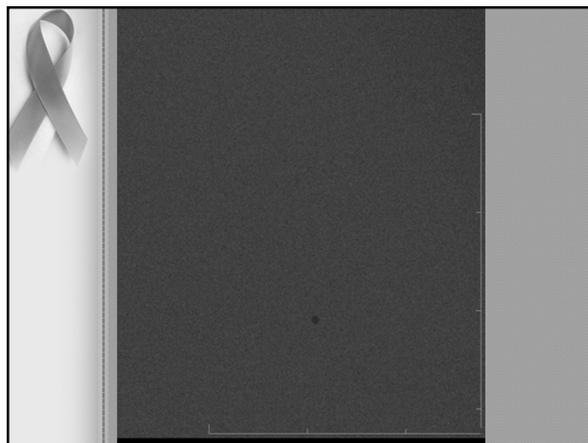
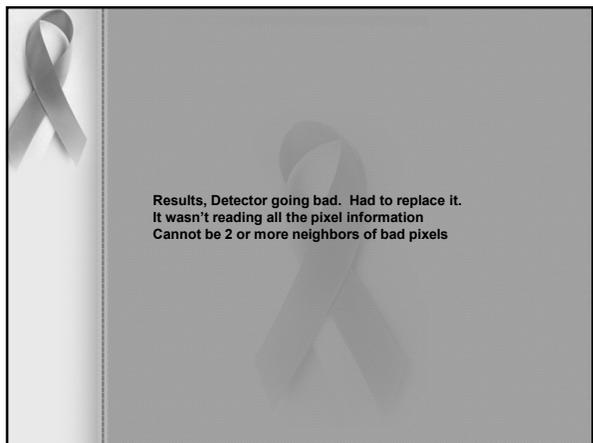
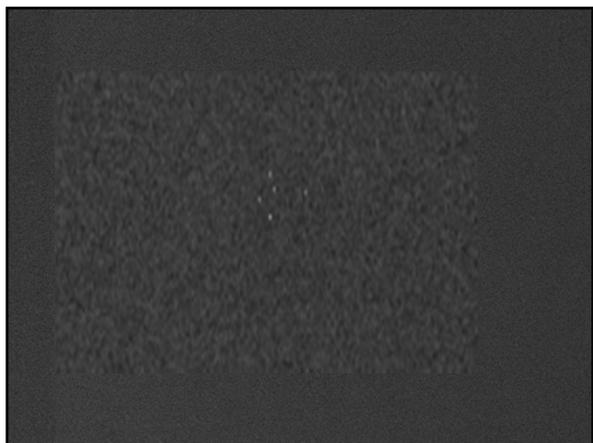
Date	Action

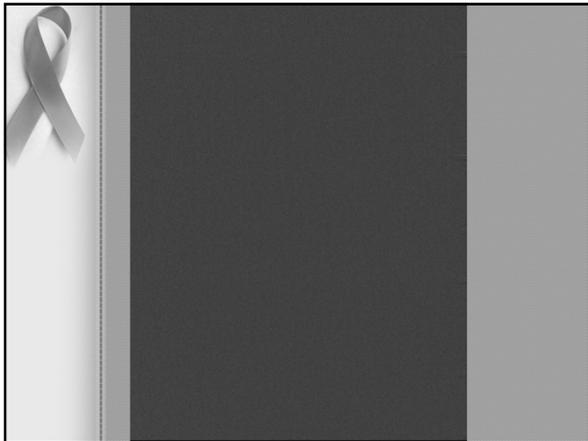


**Case Study for
Artifact Evaluation**

Performed a flat field test







Phantom Image

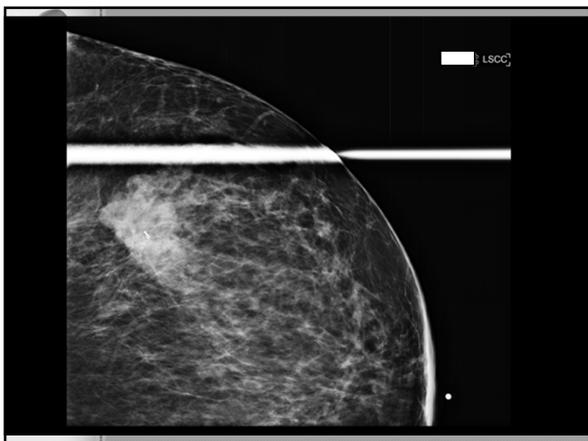
- **Frequency:**
 - Weekly
- **Objective:**
 - To assure the image quality due to the x-ray imaging system, DICOM printer, and film processor are maintained at optimum levels. Also for consistency of the mammography image.

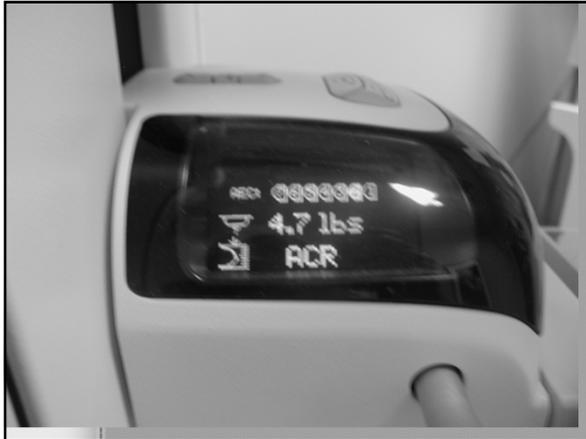
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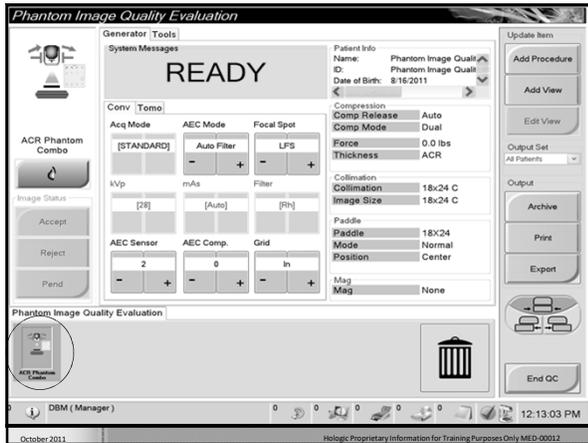
Phantom Image-Weekly

- Phantom and disk
- 18 x 24 compression paddle
- Select ACR Phantom Conv or ACR Phantom Combo from procedure screen most use ACR Phantom Combo mode
- Compression thickness no longer determines the acquisition technique but recommended to use same as possible-go by lbs does not give thickness
- Compress enough to stabilize phantom-does not have to be the same every time but the compression thickness can be higher than 4.2.
- Output normal for storage of image

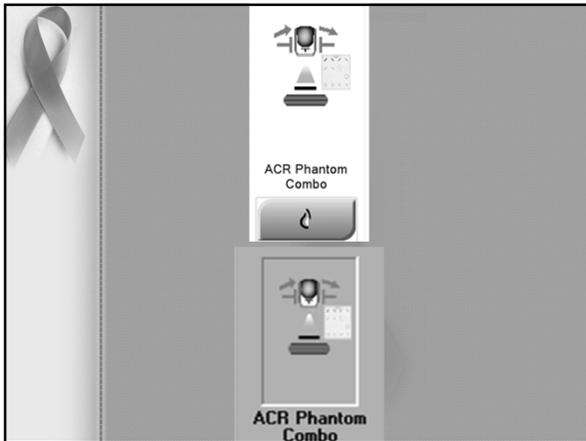




- Acquire phantom image for both modes
 - Auto filter
 - Large FS
 - AEC sensor position 2
 - AEC Compensation Step set at 0
- Acquire phantom image for both modes and score
- Document technical factors and EI (exposure index)
- On tomo scroll to score to fine tune



Phantom Image



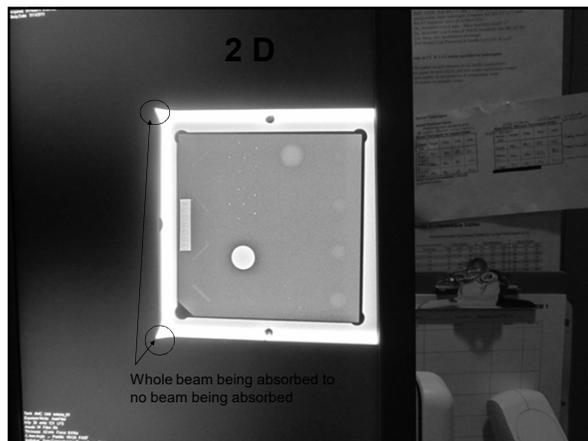
Phantom Image Tomo

- A few seconds after the exposure has ended, the image appears on the image preview display. Switch to the reconstruction icon and scroll to bring the ACR elements in focus. (usually when you can see the serial number really clear, slice 36 or 37)
- The phantom can be scored on the preview screen (3mega pixel monitor) It does not have to be sent to the radiologist's display.
- The minimum passing score for Tomosynthesis mode is:
 - 4 fibers
 - 3 speck groups
 - 3 masses



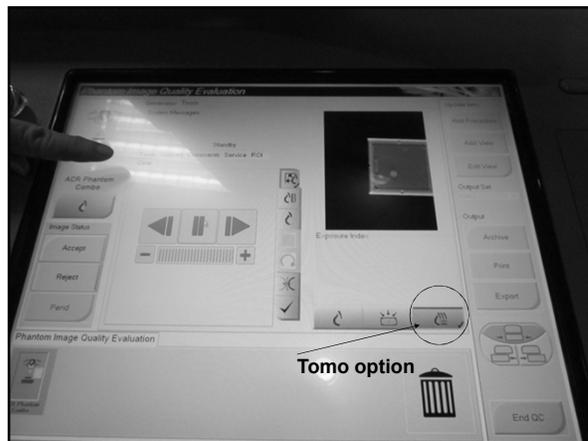
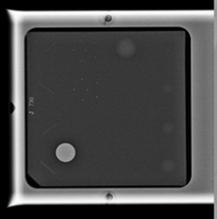
Phantom Image Tomo

- This does not mean the Tomosynthesis score is lower than the 2D score.
- The goal of 3D Tomosynthesis is to remove superimposed tissue. If the phantom had tissue analogs, the Tomosynthesis score would be a lot higher than the 2D score.
- Even with the ACR phantom, the Tomosynthesis score may exceed 5 fibers, 4, speck groups and 4 masses.




Phantom Image Tomo

- Criteria and Corrective action:
- Artifacts associated with the phantom may be identified by repeating the phantom with the phantom slightly rotated.
- If the score fails, the source of the problem just be identified. If the source is the detector, corrective action must be taken before any further patients can be done. If the source is a diagnostic device, that device must be corrected before its used for image interpretation. (i.e. printer or monitors)

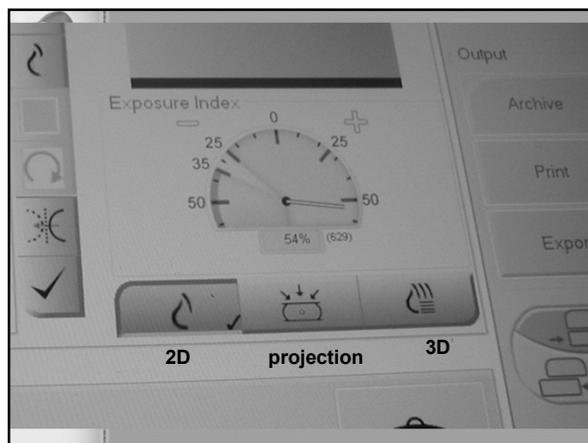



2D Criteria:
Fibers (5.0), Specks (4.0),
Masses (4.0)

Tomosynthesis Criteria:
Fibers (4.0) Specks (3.0)
Masses (3.0)

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Exposure Index (EI)

EI is defined as the *digital value of a detector element*

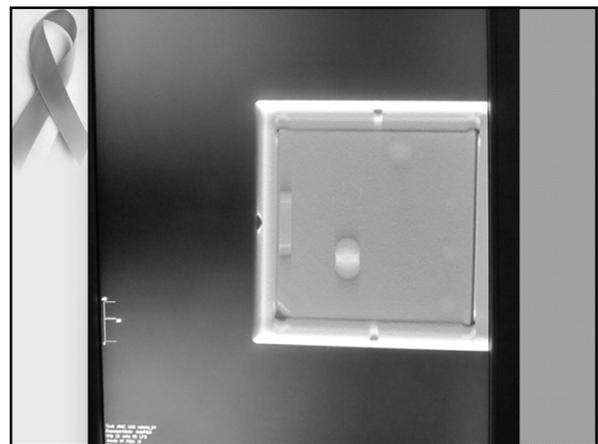
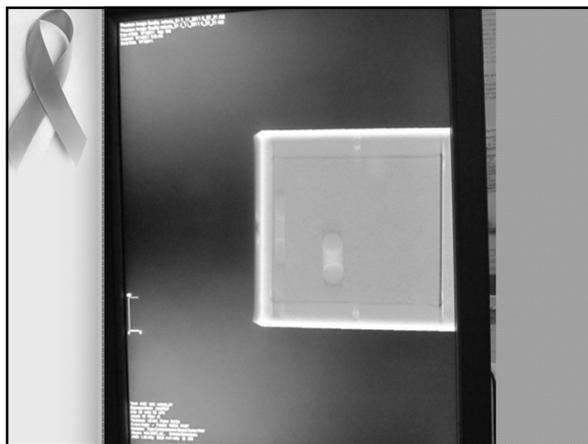
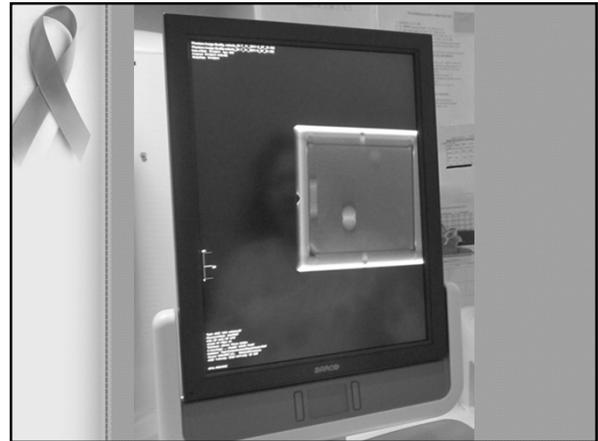
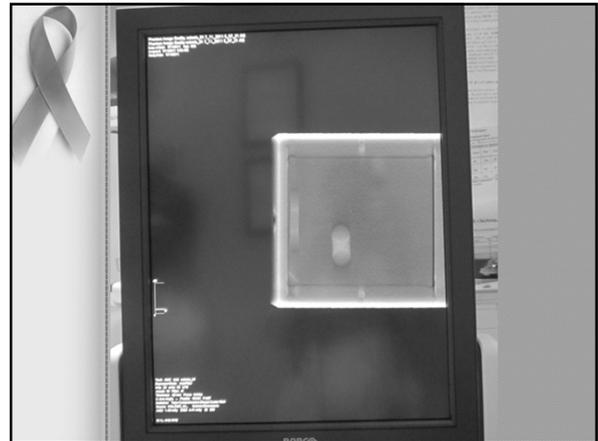
"Raw" EI values need to be corrected by

- Subtracting the DC offset (value of 50)
- Normalizing by the CNR correction factor (given in Appendix D of the *Hologic QC Manual*)

Pixel Value = $\frac{ROI\ mean - DC\ Offset}{CNR\ Correction\ Factor}$



Hologic 2016





- The Signal-To-Noise test is another measurement related to our ability to detect objects in the image.
- Signal refers to the average of the numerical values in an area of the image. The signals in the image are the anatomical structures such as glandular tissue, adipose tissue, calcifications, fibers, and masses, which are evaluated in interpreting a mammogram.



- The SNR is also important because it sets the limit on the amount of contrast enhancement you can use to try to make the objects easier to see. Such enhancement generally increases both the signal and the noise and reduces the SNR. If the initial SNR is not sufficiently high, the enhancement lowers the SNR to the point where the contrast-enhanced noise eventually obscures the objects of interest.



- Noise refers to the random variation of the signal.
- This random variation can obscure the clinical information the observer is trying to detect.
- The signal-to-noise ratio is a measure of the relative strengths of the signal and noise. That is, the signal, or useful image information, divided by the noise, or random information.



In digital imaging the relative level of a signal or contrast to the image noise is the more relevant measure of image quality.

Therefore, the measure of consistency of CNR is used as a replacement for the measure of consistency of DD.



- When the signal-to-noise ratio is large, then noise does not obscure the objects of interest in the image.
- When the SNR is small, objects and noise can be confused and the objects of interest; for example, masses and calcifications, may be difficult to detect.



Contrast to Noise

- Define contrast to be the signal difference between two tissues A and B

$$C_{AB} = S_A - S_B$$
- We are assuming that $S_A > S_B$ so that contrast is always positive.
- CNR – Contrast to noise ratio is a measure of the detectors ability to distinguish between objects in an image and the image noise.

Signal-To-Noise and Contrast-To-Noise Measurements Objective
 To assure consistency of the digital image receptor by evaluating the signal-to-noise ratio (SNR) and contrast-to-noise ratio (CNR) of the image receptor.

Frequency
 Weekly

Suggested Equipment

- 18 x 24 cm compression paddle
- ACR Mammographic Accreditation Phantom (i.e., RMI 156 by Radiation Measurement, Inc.; 18-220 by Nuclear Associates)
- Acrylic disc, 4.0 mm thick with 1.0 cm diameter, placed on the top of the ACR Mammographic Accreditation Phantom as per the 1999 ACR Mammography Quality Control Manual, "Phantom Images" section



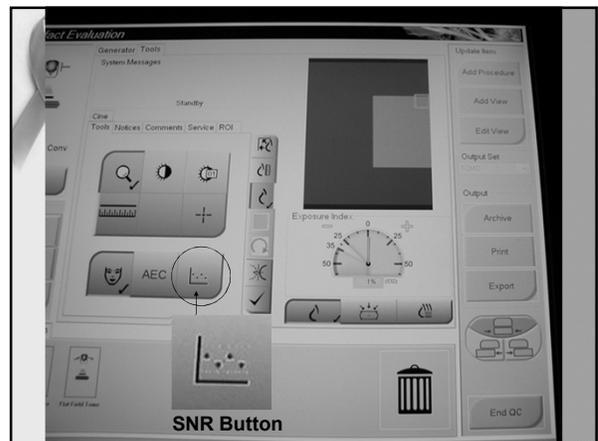
Perform the Procedure Using a Previously Acquired ACR Phantom Image

Select the **QC** tab on the **Select Patient** screen. Select the **previously acquired Phantom Image Quality Evaluation exam** with the correct completed date and time. Select the **Open** button. Select the first **ACR Phantom Conv** (Tomosynthesis Option: ACR Phantom Combo) thumbnail image to display in the **Preview** screen.

SNR & CNR-Weekly

- A SNR button will be added to the tools tab on the touch screen
- When chosen the system places two ROI boxes on the image
- SNR and CNR values automatically computed
- Record results

Automatic ROI Creation
 When you use the ACR Phantom view to acquire an image, the system assumes that an ACR Phantom is being imaged and adds a SNR button to the Tools tab on the Procedure screen. The system automatically acquires and computes the SNR and CNR values.



Frequency
Weekly when applicable.

Suggested Equipment
(Applies to CRT and some LCD displays)
Photometer supplied with each diagnostic review workstation

Run the display Quality Control software that comes with each diagnostic review workstation.. Measure the display white level for each CRT or LCD display.
Measure the display black level for each CRT only display.
Measure the DICOM GSDF compliance for each CRT or LCD display.
Measure the white level uniformity performance for each CRT display.

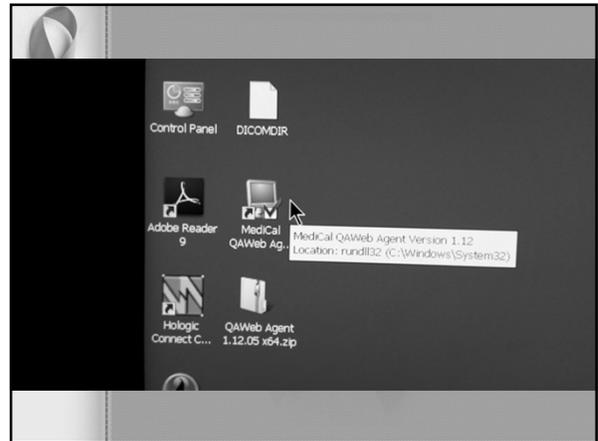
White Level Performance
The operating white level for 5421 LCD display, and 500 cd/m2 for the Barco Nio MDNG-5121 display.
The tolerance level for white level performance is $\pm 6\%$.

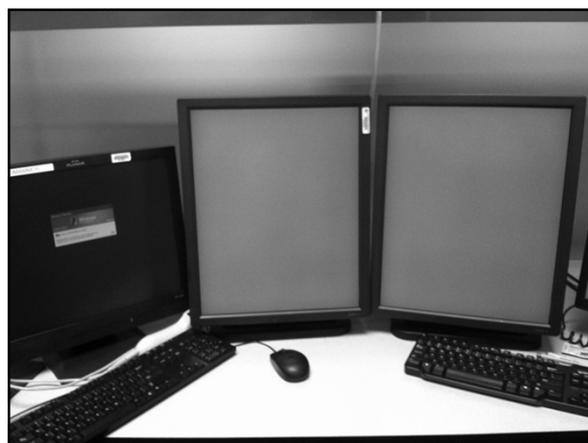
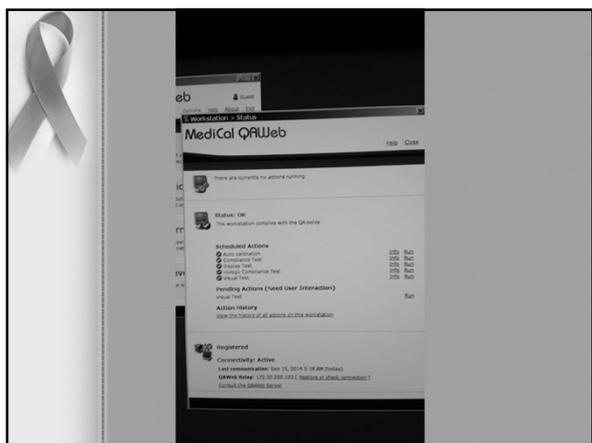
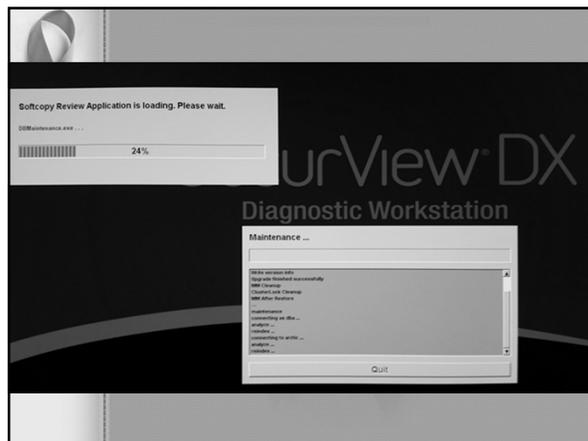
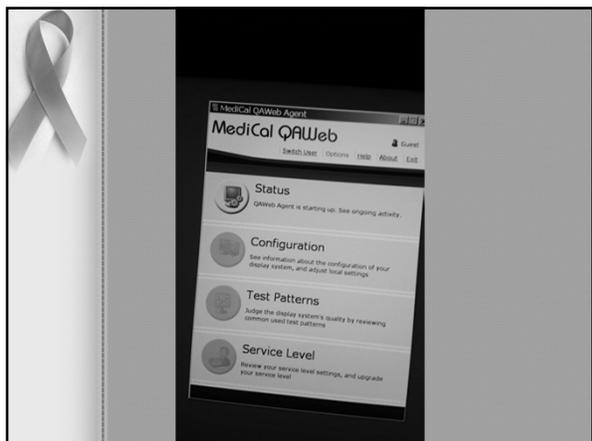


Done on both monitors at one time.
Instructions on screen.
Operating levels established during initial calibration by manufacturer.
Uses a photometer
Computer software analyzes results and indicates if monitors met the pre-programmed control limits.

Technologist verifies all tests are completed successfully

Internal records for physicist and MQSA inspection







Record Forms

Internal logs to the software.
Use the "Diagnostic Review Workstation Quality Control" form in Appendix B to record the results.



Quality Control Manual
Appendix B—Quality Control Forms for the Radiologic Technologist

3. Diagnostic Review Workstation QC

Serial Number: _____

Year				
Date				
Initials				
Pass/Fail				

Year				
Date				
Initials				
Pass/Fail				

Year				
Date				
Initials				
Pass/Fail				

Remarks	Date	Action

Difference in Monitors

- Dual monitors side by side
- 5 mega pixel
- About 15 thousand per pair
- One monitor
- Many options on set up
- 10 mega pixel
- About 18-20 thousand for one monitor

Checking Monitors for correct Luminance and white levels

Functional Test

Table 1: C-Arm Functional Tests	
Function	Functional Test
Compression Up 	Press a Compression Up button: <ul style="list-style-type: none"> The Compression Device moves toward the top. The Compression Up button does not release the Compression Brake. Compression Up movement automatically stops: <ul style="list-style-type: none"> When you release the button. When you reach the upper travel limit.
Compression Release 	Press the Compression Release button: <ul style="list-style-type: none"> The Compression Motor Brake releases. The Compression Device lifts.
C-Arm Up 	Press the C-Arm Up button: <ul style="list-style-type: none"> The C-Arm movement automatically stops when the button is released. The C-Arm movement automatically stops when the C-Arm reaches the upper travel limit. The C-Arm movement is disabled when a compression force of 45 N (10 pounds) or greater is applied.

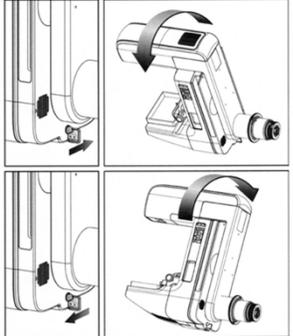
Table 1: C-Arm Functional Tests	
Function	Functional Test
C-Arm Rotation Switch 	Push the C-Arm Rotation switch away from you to move the C-Arm toward you. Pull the C-Arm Rotation switch toward you to move the C-Arm away. The C-Arm movement stops when the switch is released.

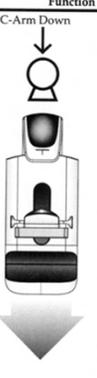
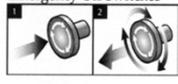
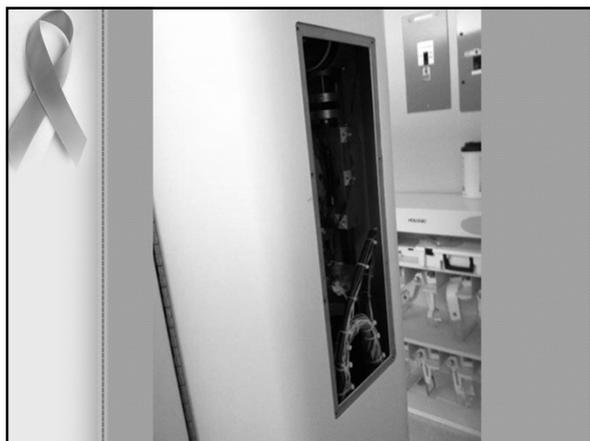
Table 1: C-Arm Functional Tests	
Function	Functional Test
C-Arm Down 	Press the C-Arm Down button: <ul style="list-style-type: none"> The C-Arm movement automatically stops when the button is released. The C-Arm movement automatically stops when the C-Arm reaches the lower travel limit. The C-Arm movement is disabled when a compression force of 45 N (10 pounds) or greater is applied.

Table 1: C-Arm Functional Tests	
Function	Functional Test
Collimator Override 	The Collimator Override button changes the collimation through the different x-ray fields. Press the light field lamp button to show the x-ray field, then press the Collimator Override button to select an x-ray field.
Light Field Lamp 	Press the light field lamp button to see the x-ray field for approximately 30 seconds. The light field lamp automatically illuminates with the start of the Compression Down movement.
Motor Enable 	Reserved for provisional use.
C-Arm Zero 	Reserved for provisional use.
Shifting Paddle System 	The 18 x 24 cm Screening Paddle moves approximately 2.5 cm into the left, center, or right position. While compression is applied, you can not move the paddle. The collimator is programmed to follow the position of the paddle. To test this function: 1. Install the 18 x 24 cm paddle in the Compression Device. 2. Select a view. Use the Paddle Shift buttons on the procedure screen to override the position. Verify that the paddle automatically moves to the new position. 3. Turn on the light field lamp. Confirm that the collimator position matches the paddle position. 4. Repeat this procedure for the other paddle positions. A FAST Compression Mode Slide on the Compression Device lets you set the system for FAST Compression Mode or for Normal Compression Mode. To select the mode, move the Slide to the "F" position from either side of the Compression Device.

Table 1: C-Arm Functional Tests	
Function	Functional Test
Counterclockwise C-Arm Rotation Left Panel 	Press the Counterclockwise C-Arm Rotation to start counterclockwise C-Arm rotation. Right Panel 
Clockwise C-Arm Rotation Left Panel 	Press the Clockwise C-Arm Rotation button to start clockwise C-Arm rotation. Right Panel 

NOTE: C-Arm movement is disabled when a compression force of 45 N (10 pounds) or greater is applied.

Table 1: C-Arm Functional Tests	
Function	Functional Test
Emergency Off Switches 	There are three emergency Off switches, one on each side of the Gantry and one on the Acquisition Workstation. Press any of the Emergency Off switches to turn Off the Gantry and disable the Standard Acquisition Workstation Lift Mechanism. Turn the Emergency Off switch by one-quarter turn to reset the switch.



Repeat Analysis

- Select the Reject Analysis procedure
- Select the starting date and the ending date then type (reject, repeat or both) and the operator
- Select the Go button to get the report

How is your visual checklist?



Don't drink and make signs!

Action Limit:

The overall repeat rate is ideally should be approximately 2 % or less, but a rate of 5% is probably adequate if the radiologist and medical physicist agree.

If the total repeat rate changes from the rate determined for the previous analysis period by more than 2.0% of the total exposures included in the analysis, the reasons for the change must be determined. Any corrective actions taken must be recorded and an assessment must be made of their effectiveness.

Repeat Analysis Check

Frequency:

Quarterly. For the repeat rate to be meaningful, an analysis period that yields a patient volume of at least 250 patients or 1,000 exposures is needed.

Objective:

To determine the number and cause of repeated digital mammograms. Analysis of this data can help identify ways to improve system efficiency and reduce digital retakes and patient exposure.

Tomo repeat analysis

- Combo repeat only counts as one
- Rejects do not count in repeat rate

Dimensions Quality Control Manual
Appendix B—Quality Control Forms for the Radiologic Technologist

11b. Mammography Repeat Analysis

From: _____ To: _____ Technologist: _____

Reason	Number of Exposures						Subtotal	% of Repeats
	Left CC	Right CC	Left MLO	Right MLO	Left Other	Right Other		
1. Positioning								
2. Patient Motion								
3. Detector Underexposure (excessively noisy images)								
4. Improper Detector Exposure (Saturation)								
5. Artifacts								
6. Incorrect Patient ID								
7. X-ray Equipment Failure								
8. Software Failure								
9. Patient Inactive								
10. Other								
Totals								

Total with Reasons: _____
Total Exposures: _____
Ratio (%): _____

Remarks: _____

Corrective Action: _____

Mammography Repeat Analysis - Diagnostic

From: 2013/07/01 To: 2013/09/30 Technologist: Deborah Thames

Cause	Number of Exposures						Subtotals	% of Repeats
	Left CC	Right CC	Left MLO	Right MLO	Left Other	Right Other		
1 Positioning	2	1	1	0	1	2	7	21.2%
2 Patient Motion	3	1	0	0	6	4	14	42.4%
3 Detector Underexposure (excessively noisy images)	0	0	0	0	0	0	0	0.0%
4 Improper Detector Exposure (Saturation)	0	0	0	0	0	0	0	0.0%
5 Artifacts	0	0	0	1	0	1	2	6.1%
6 X-ray Equipment Failure	0	0	0	1	1	2	4	12.1%
7 Software Failure	0	0	0	0	3	0	3	9.1%
8 Blank Image	0	0	0	0	0	0	0	0.0%
9 Aborted AEC Exposure	1	1	0	0	0	1	3	9.1%
10 Other Reasons	0	0	0	0	0	0	0	0.0%
Total Repeat Reasons							33	100.0%
Total Repeat Reasons per Total Exposures							33	1.63%

Remarks: _____

Dimensions Quality Control Manual
Appendix B—Quality Control Forms for the Radiologic Technologist

11a. Mammography Repeat Analysis

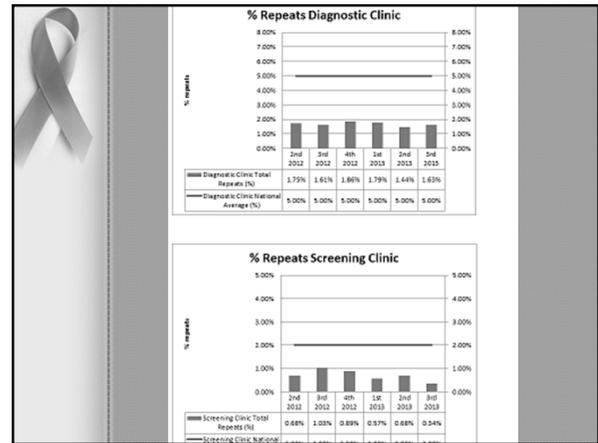
From: _____ To: _____ Technologist: _____

Reason	Number of Exposures						Subtotal	% of Total
	Left CC	Right CC	Left MLO	Right MLO	Left Other	Right Other		
1. Positioning								
2. Patient Motion								
3. Detector Underexposure (excessively noisy images)								
4. Improper Detector Exposure (Saturation)								
5. Artifacts								
6. Incorrect Patient ID								
7. X-ray Equipment Failure								
8. Software Failure								
9. Blank Image								
10. Wire Localization								
11. Aborted AEC Exposure								
12. Other								
Totals								

Total with Reasons: _____
Total Exposures: _____
Ratio (%): _____

Remarks: _____

Corrective Action: _____



Mammography Repeat Analysis - Screening

From: 2013/07/01 To: 2013/09/30 Technologist: Deborah Thames

Cause	Number of Exposures						Subtotals	% of Repeats
	Left CC	Right CC	Left MLO	Right MLO	Left Other	Right Other		
1 Positioning	0	0	0	0	1	0	1	33.3%
2 Patient Motion	0	0	2	0	0	0	2	66.7%
3 Detector Underexposure (excessively noisy images)	0	0	0	0	0	0	0	0.0%
4 Improper Detector Exposure (Saturation)	0	0	0	0	0	0	0	0.0%
5 Artifacts	0	0	0	0	0	0	0	0.0%
6 X-ray Equipment Failure	0	0	0	0	0	0	0	0.0%
7 Software Failure	0	0	0	0	0	0	0	0.0%
8 Blank Image	0	0	0	0	0	0	0	0.0%
9 Aborted AEC Exposure	0	0	0	0	0	0	0	0.0%
10 Other Reasons	0	0	0	0	0	0	0	0.0%
Total Repeat Reasons							3	100.0%
Total Repeat Reasons per Total Exposures							3	0.34%

Remarks: _____

Corrective Action: _____

Compression Force Test

Frequency:
Initial installation and semiannually or whenever reduced compression is suspected

Objective:
To assure that the mammographic system can provide adequate compression in power driven and manual modes and that the equipment does not allow too much compression to be applied.



- Breast compression is equally important for digital mammography as it is for film screen. It contributes to digital image quality by immobilizing the breast (reduces motion unsharpness), producing a more uniform, thinner tissue (lowers scatter radiation, more even penetration of x-rays, less magnification or geometric blurring, less anatomical superimposition), and lowering dose



Procedure:
This test is not unique to digital mammography systems.
Follow accepted mammographic QC procedures to perform this test.
Record the results.

Action Limit-Lorad
The maximum compression force for the initial power drive must be between 11 and 20 daN (25-45lbs)

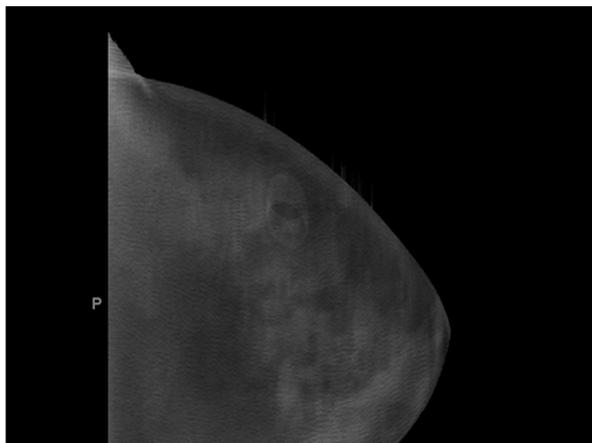


Breast Tomosynthesis Artifacts






The new ACR manual will promote uniformity of testing since it will allow facilities with applicable systems to follow one manual instead of the dozens of different manuals that are mandated for the varying manufacturers and models of digital mammography equipment,” said Eric Berns, PhD, lead author and chair of the ACR Subcommittee on Mammography Quality Assurance. “The new manual focuses on tests that are clinically relevant for high-quality imaging and the structure for a thorough and complete quality control program,” he added.




About the new ACR Digital manual

- Q. When will the new ACR Digital Mammography QC Manual be available? A. The manual will be available in late spring of 2016. Q. How will the new ACR Digital Mammography QC Manual be distributed?
- A. The manual will be provided, at no charge, to all ACR-accredited mammography facilities (and to those applying for accreditation) in a PDF format. Medical physicists associated with ACR-accredited facilities will also be allowed to download the manual at no charge. All others may purchase the manual PDF from the ACR catalog. Hard copies will not be available.



Upcoming Changes in QC for FFDM

- New BI-RAD’s and lexicon changes
- New ACR FFDM QC Control Manual
- New Digital Phantom for FFDM
- Possibly a new Phantom for DBT



Update as of 8/2016

ACR Digital Mammography Quality Control Manual Now Available
 August 02, 2016

The 2016 American College of Radiology (ACR) Digital Mammography Quality Control Manual is now available in electronic format.

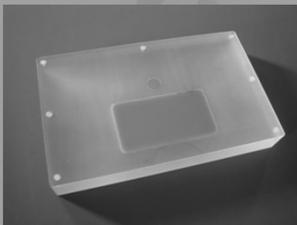
Manual author Eric Berns, PhD, notes, “This is an important development for modern breast imaging practices, where the overwhelming majority of facilities work with digital equipment. The new ACR manual will enable facilities to consolidate their quality control responsibilities by working from a single resource.”

A link was automatically sent to all mammography facilities accredited by the ACR to download the new manual at no charge. (Lead technologists and online facility users should share this link with their colleagues at the facility.) Medical physicists associated with these facilities may also obtain the link from their facilities to download the new manual at no charge. Individuals not associated with ACR-accredited facilities may purchase the manual from the ACR catalog.

More questions....

- Our facility has a mammography unit that performs 2D imaging using computed radiography (CR). Will we be allowed to use the new ACR Digital Mammography QC Manual instead of our CR manufacturer's QC manual for QC on this unit?
- A. Yes.

The ACR FFDM Phantom 24 X 30



- Q. Our facility would like to begin using the new ACR Digital Mammography QC Manual. Can we do so as soon as we receive our new manual?
- A. Before the facility QC technologist may start using the new DMQC Manual on a particular unit, the medical physicist must first conduct an annual survey of the digital mammography unit and display devices using the new manual and phantom. This is important to provide testing techniques and procedures for the QC technologist to use during routine QC. After this is done, the QC technologist may start performing routine QC using the new manual.

The ACR FFDM Phantom



- Q. May I use our old ACR phantom to perform the tests in the new ACR Digital Mammography QC Manual instead of obtaining the new ACR Digital Mammography Phantom?
- A. No. The new ACR Digital Mammography QC Manual procedures were designed around the new ACR Digital Mammography Phantom. The old ACR phantom cannot be used to conduct the tests in the new manual.

SUN NUCLEAR corporation Solutions / Support / Worldwide

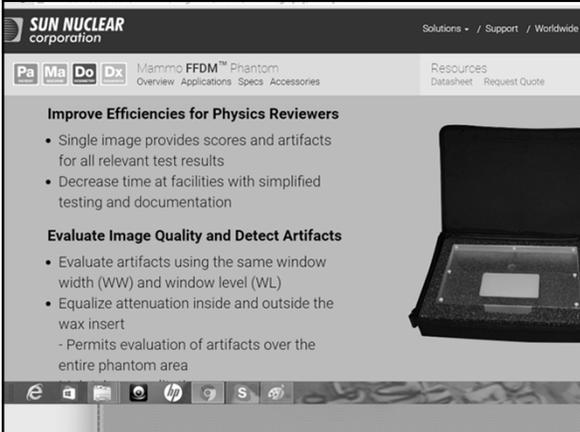
Pa Ma Do Dx Mammo FFDM™ Phantom Overview Applications Specs Accessories Resources Datasheet Request Quote

Improve Efficiencies for Physics Reviewers

- Single image provides scores and artifacts for all relevant test results
- Decrease time at facilities with simplified testing and documentation

Evaluate Image Quality and Detect Artifacts

- Evaluate artifacts using the same window width (WW) and window level (WL)
- Equalize attenuation inside and outside the wax insert
 - Permits evaluation of artifacts over the entire phantom area



Overview Applications Specs Accessories Datasheet Request Quote

Specifications

Wax and acrylic equivalent to 4.2 cm thick compressed breast tissue. 50% adipose and 50%

Mammography Phantom:	FFDM
Nylon Fibers (Fibrils):	6 Groups
Micro-calcifications (Specks):	6 Groups, Al ₂ O ₃
Masses:	6
Dimensions (L/W/H):	31.0 ± 0.1 x 19 ± 0.1 x 4.1 ± 0.03 cm
Dimensions: Wax Insert (L/W/H):	12.98 (+0, -0.04) x 6.98 (+0, -0.04) x 0.7 ± 0.02 cm
CNR Cavity Depth:	0.1 ± 0.005 cm
CNR Diameter:	± 0.05 cm
Compensator:	9 mil Polyvinylidene

Wax Insert Comparison

FFDM

SFM

Pa Ma Do Dx Mammo FFDM™ Phantom Resources Overview Applications Specs Accessories Datasheet

Simplify Testing and Save Time

The Mammo FFDM Phantom is designed to evaluate artifacts over the entire detector with a single image, supporting quick detection of objects from 0.14 to 1.0 mm.*

The Mammo FFDM Phantom was evaluated and accredited by the ACR, and is also referred to as the ACR Digital Mammography Phantom. The Mammo FFDM Phantom simulates radiographic characteristics of compressed breast tissue, including micro-calcifications, ductal fibrous structures and tumor-like masses. Identification of these small structures is essential to the early detection of breast cancer.

ACR FFDM QC Manual Project

- ACR Subcommittee on Quality Assurance
- –Clinical Representatives
- – MITA Representatives
- –ACR Representatives
- Information written byEt al. Eric Berns, PhD

The ACR FFDM Phantom

ACR FFDM QC Manual Project

- Subcommittee Charge:
- – Design ACR Accreditation Phantom for FFDM
- – Write QC Manual for ACR FFDM Mammography
- Accreditation Program

ACR Digital QC Manual

- Structure of Manual:
 - Radiologist’s Section
 - Clinical Image Quality Section
 - Radiologic Technologist’s Section
 - Medical Physicist’s Section
 - Educational, Guidance, and Troubleshooting Section
 - Glossary
 - References
 - Index

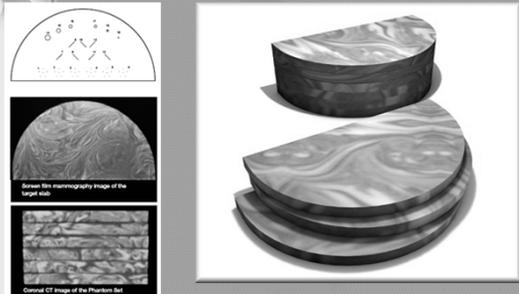
ACR Digital QC Manual

- Benefits of Phantom Design
 - Provides view of entire detector – artifact evaluation
 - W/L optimized for test objects optimizes for artifact eval
 - Finer gradations of test objects
 - Test objects go to smaller sizes
 - AGD measurement & limit same as SFM – Meets MQSA
 - Provides single image/exposure for evaluation(s)
 - Minimal training (~ 25,000 Techs currently trained)
 - Provides basis for monitor and laser printer QC
 - ACR Physics Reviewers
 - Can see scores and artifacts on single submitted film (or image)
 - Do not need different WW/WL settings

What will be New?

- Tech Section
 - Enhanced positioning and image quality section
 - New Test: Monitor QC for the Radiologist
 - New Test: Facility QC Review
 - New Format: Corrective Action Log
 - New Documentation: Facility Equipment Inventory
 - Instructions for Mobile Units
 - Eliminating calculations (Yet to be determined)

CIRS Model 020 BR3D Mammography Phantom
 Used on FFDM, Breast Tomo, and Breast CT
 Internationally
 Will this be used in U.S.?



Design Summary

- Differences from screen-film phantom
- Eliminate subtraction for artifacts
- Add “Fail” for artifacts
- Improve specific rules for scoring
- Change pass/fail criteria from
 - 4,3,3 to 2,3,2
 - **But, objects are the same (effective) size as SFM phantom

Dedicated Breast CT Scanner





Another promising technology—the dedicated breast CT system—creates a full 3D representation of the breast. The scan is taken while the patient lies face down on a bed with her breast suspended through a cup and the X-ray machine rotates around it. For patients, the procedure is more comfortable than regular mammography because the breast isn't compressed. Also, there's less radiation exposure than during a CT exam of the entire chest because only the breast is exposed to X-rays.

Health care practitioners using this technology have to learn how to read and interpret hundreds of high-resolution images produced by the scanner. But what makes the task easier is that the images have less distortion than mammography, and the system is optimized to differentiate between the breast's soft tissue and cancer tissue. "These images will be very different from 2D mammograms. They're truly 3D images of the breast from any orientation. You can scroll through the slices—up and down, left and right—and get a unique view of the breast like never before," Myers says. "It gives doctors tremendous freedom in how they look at the interior of the breast and evaluate its structures. It's almost like seeing the anatomy itself."

This is a brief overview of information related to FDA's approval to market this product. See the links below to the Summary of Safety and Effectiveness Data (SSED) and product labeling for more complete information on this product, its indications for use, and the basis for FDA's approval.



Product Name: Koning Breast CT (CBCT 1000)
PMA Applicant: Koning Corporation
Address: 150 Lucius Gordon Drive Suite 112, West Henrietta, NY 14566
Approval Date: January 14, 2015
Approval Letter:
http://www.accessdata.fda.gov/cdrh_docs/pdf13/P130025a.pdf

What is it? The Koning Breast CT (KBCT) system is a dedicated breast imaging system that acquires computed tomography (CT) images without compressing the breast. The KBCT produces 3D images to aid in the diagnosis of breast cancer.

How does it work? The patient lies face down on a table that is mounted above the KBCT hardware. The table has an opening to allow one breast to hang through it. In less than 10 seconds, the KBCT hardware rotates around the breast without compressing it. The KBCT acquires data that is used by the software to reconstruct cross-sectional 3D images of the entire breast.

When is it used? The KBCT is intended for breast cancer diagnosis in women who have suspicious signs or symptoms of breast cancer, or who have abnormal imaging findings, and who need more imaging tests to determine whether a biopsy should be performed. KBCT images should be read by a physician along with standard screening mammograms. The KBCT is not intended for breast cancer screening.

What will it accomplish? The 3D images of the entire breast provide additional information to help physicians determine if any of the patient's clinical or imaging abnormalities may be breast cancer.

When should it not be used? There are no known contraindications.

Additional information: The Summary of Safety and Effectiveness Data and labeling are available online.

Other Resources



Breast CT Scanners

- John Boone, PhD. has developed a dedicated breast CT scanner at the University of California in 2001.
- It produces 3-D images of the breast to help radiologists detect those hard-to-find tumors.
- A breast CT scanner has better contrast resolution than mammography.
- The scanner has an x-ray tube and detector - positioned on opposite sides of a patient.
- It rotates 360 degrees while sending x-rays through the body at many different angles.

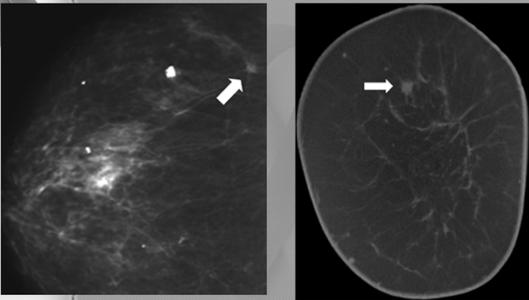
National Institute of Biomedical Imaging and Bioengineering (NIBIB)



- The CIRS Model 020 BR3D Mammography Phantom was designed to assess detectability of various size lesions within a tissue equivalent, complex, heterogeneous background. This phantom provides more realistic challenges for standard screen and FFDM mammography systems as well as Tomosynthesis and breast Computed Tomography.



Dedicated Breast CT Scanner



CC view shows 4 mm IDC Coronal view CT shows 12:00 4mm IDC



CIRS Model 020 BR3D Mammography Phantom

- The phantom consists of a set of six (6) slabs made of heterogeneous breast equivalent material that exhibits characteristics of real breast tissue and demonstrates how underlying targets can be obscured by varying glandularity. Each slab contains two tissue equivalent materials mimicking 100% adipose and gland tissues "swirled" together in a approximate 50/50 ratio by weight. One of the slabs contains an assortment of micro-calcifications, fibrils and masses.

 That's enough QC!!

Mammo Cats

